

Specialized in the manufacturing of pipe coupling & repair clamp since 1995

MPJOINT

Quick, Simple, Economical, and Safe Pipe Joint



주식회사 정우카프링
JEONG WOO COUPLING CO., LTD.

COMPANY HISTORY

1995. Nov	Jeong Woo Coupling Co., Ltd. established (Sasang-gu, Busan)
1997.	First overseas sales to Spain / Taiwan
1999. Apr	Obtained <i>ISO 9001 (BVQI)</i>
2000. Sep	Self-certified <i>CE Mark</i> (tested by <i>TUV</i>)
1997~2000	Obtained <i>Type Approval</i> from <i>ABS, BV, DNV, GL, KR, LR, RINA</i>
2002. Jun	Obtained <i>FESC</i> approval
2002. Jul	Obtained <i>JWWA</i> approval
2005. Feb	Moved head office and factory (Sangdong-myeon, Gimhae)
2005. Jul	" <i>MP JOINT</i> " brand registered
2006. Nov	Awarded " <i>Million Dollar Export Tower</i> " (<i>KITA</i>)
2008. Apr	Produced and delivered <i>MJFL</i> (pipe OD 3,615mm)
2009. Dec	Obtained <i>ISO 9001:2008 (BVQI)</i>
2015. Apr	Joint research with <i>Waterworks Research Institute</i> under <i>The Office of Waterworks Seoul Metropolitan Government</i> - " <i>Development of pipe repair clamp for big-size water pipes without outage</i> "
2015. Jun	Obtained <i>KC Sanitation and Safety Certificate (KWWA, now KIWATEC in charge)</i>
2018. Jan	Obtained <i>Conformity Product Certificate for Water Supply Materials and Products (KWWA, now KIWATEC in charge)</i>
2018. Jun	Obtained <i>ISO 9001:2015 (German Cert)</i>
2019. Feb	Awarded " <i>Certificate of Reliability</i> " (<i>KOSHIPA + KOMEA</i>)
2020. Dec	Obtained <i>Type Approval</i> from <i>NK</i>

* Intellectual Property

Korea: patent 4, utility model 5, design 6 / Japan: patent 2 / China: patent 1

* Exporting to 40 countries

Asia & Oceania: Japan, China, Taiwan, Singapore, Thailand, Vietnam, India, UAE, Australia, etc.

Europe: Norway, Denmark, Sweden, Netherlands, France, Portugal, Spain, Italy, etc.

Africa: Sudan, etc.

America: USA, Brazil, etc.

CERTIFICATION



ISO 9001:2015

ISO 9001



CE Mark
EU



Water
Korea



Water
Japan



Fire
Japan



ABS
USA



BV
France



DNV
Norway-Germany



KR
Korea



LR
UK



NK
Japan



RINA
Italy

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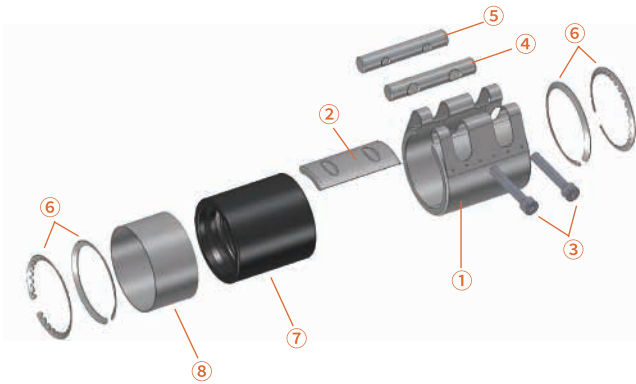
17 REPAIR CLAMP FOR LEAKAGE REPAIR

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	FIRE-RESISTANT COVER	<i>FRC</i>
	ACCESSORY TYPE	<i>MJG-A, MJS-A, MJH-A, MJD-A</i>
	INNER STAINLESS STEEL PLATE	<i>STRIP INSERT</i>
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NAME AND MATERIAL OF EACH PART



① Casing	SUS304, SUS316/316L
② Slide	SUS304, SUS316/316L
③ Bolt	SUS304, SUS316, SCM435 galv.
④ Bar Washer	SUS303, SUS304, SUS316/316L, S45C galv.
⑤ Bar Nut	SUS303, SUS304, SUS316/316L, S45C galv.
⑥ Grip Ring	SUS301H (grip types only)
⑦ Gasket	EPDM, NBR, Silicone, FKM(Viton)
⑧ Strip Insert	SUS304 (option for straight pipe coupling & clamp)

* SUS = STS = stainless steel

Material and Characteristics of Gasket

EPDM

ethylene
propylene
diene
monomer

- Characteristics: weather/ ozone/ alkali resistance
- Temperature: -40~140℃
- Use: **potable water**, sewage, salt water(brine), seawater / air, oxygen(cold), hydrogen, ammonia gas, ozone, carbon dioxide, nitrogen / ethanol(ethyl alcohol), ethylene glycol, methanol(methyl alcohol), propylene glycol, propylene oxide / ammonium hydroxide, acetic acid, glacial acetic acid, sodium acetate, boric acid, hydrochloric acid(cold), sulfuric acid(dilute), ketone etc.

NBR

nitrile
butadiene
rubber

- Characteristics: **oil**/ abrasion resistance
- Temperature: -30~120℃
- Use: **oil & gas** (crude oil, gasoline, kerosene, light oil, heavy oil, bunker fuel, hydraulic oil, lubricating oil, turbine oil / natural gas, LNG, LPG, butane) / **potable water**, sewage, wastewater, salt water(brine), seawater / air, hydrogen, ammonia gas(cold), carbon dioxide, nitrogen / ethanol(ethyl alcohol), ethylene, ethylene glycol, hexane, methanol(methyl alcohol), octane / boric acid, fatty acid, etc.

Silicone

- Characteristic: **heat**/ cold/ weather resistance
- Temperature: -40~200℃
- Use: **high-temperature line** / sewage, salt water(brine), seawater / air, oxygen, ammonia gas, ozone, nitrogen / ethylene glycol, methanol(methyl alcohol), propylene glycol / ammonium hydroxide, acetic acid, glacial acetic acid, boric acid, etc.

FKM/FPM (cka. Viton)

fluoro
-elastomer

- Characteristic: aging/ ozone/ **heat/ oil/ chemical/ medicine**/ acid resistance
- Temperature: -20~250℃ (Special FKM: steam ~200℃)
- Use: sewage, wastewater, salt water(brine), seawater / air, oxygen, hydrogen, chlorine, ozone, carbon dioxide, nitrogen / crude oil, gasoline, kerosene, light oil, heavy oil, bunker fuel, hydraulic oil, lubricating oil, turbine oil / natural gas, LNG, LPG, butane, propylene / benzene, cresol, ethanol(ethyl alcohol), ethylene, ethylene dichloride, ethylene glycol, hexane, naphthalene, octane, propylene glycol, styrene, toluene(methyl benzene) / aqua regia, chlorine dioxide, boric acid, fatty acid, hydrochloric acid, nitric acid, phthalic acid, sulfuric acid, etc.

- ※ Gaskets should be selected according to the fluid type, temperature, etc.
- ※ Users should test the suitability of gaskets under their specific operating conditions.

CHARACTERISTICS OF PRODUCT

- * The assembly type saves work time.
- * Applicable to various pipe materials, even connects pipes made of different materials (e.g., steel pipe + PVC pipe).
- * Using a (torque) wrench to install eliminates worry about fire.
- * No preprocessing is necessary at pipe ends (no grooves, no threads, etc.).
- * Rubber gaskets accommodate vibration, impact, noise, angular deflection, and gap between pipe ends. → suitable for seismic design
- * Installation is done on one side. This enables products to be stored or work to be done in a narrow area.
- * The stainless steel design is much lighter than cast iron products, reducing the load on pipelines.
- * Grip type couplings resist axial movement.
- * Slip (flexible) type couplings allow pipe expansion and contraction.
- * Repair clamps provide semi-permanent repair quickly and without shutdown.
- * Couplings can be assembled and disassembled several times.

PIPE COUPLING FOR PIPE CONNECTION

GRIP TYPE



SLIP TYPE (FLEXIBLE TYPE)



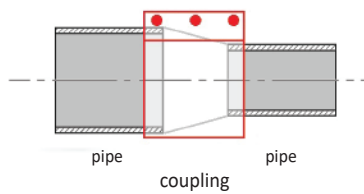
GRIP TYPE FOR FITTINGS



SLIP TYPE (FLEXIBLE TYPE) 2~4 LOCKS



GRIP TYPE FOR PIPES OF DIFFERENT OD (under development)

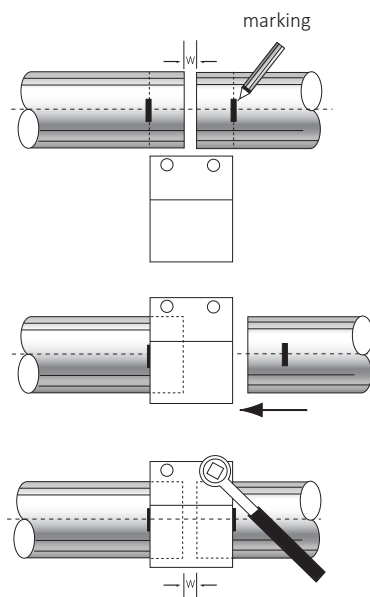


SLIP-GRIP TYPE

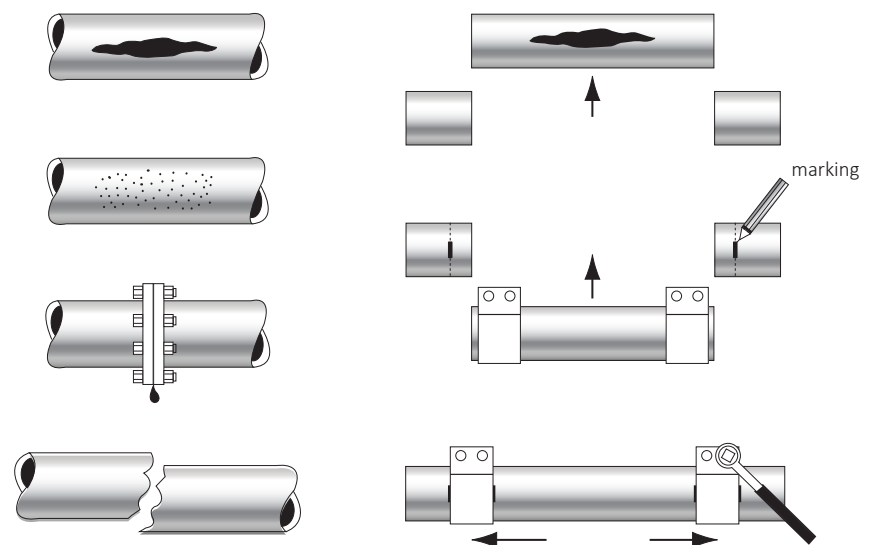


INSTALLATION METHOD

PIPE CONNECTION

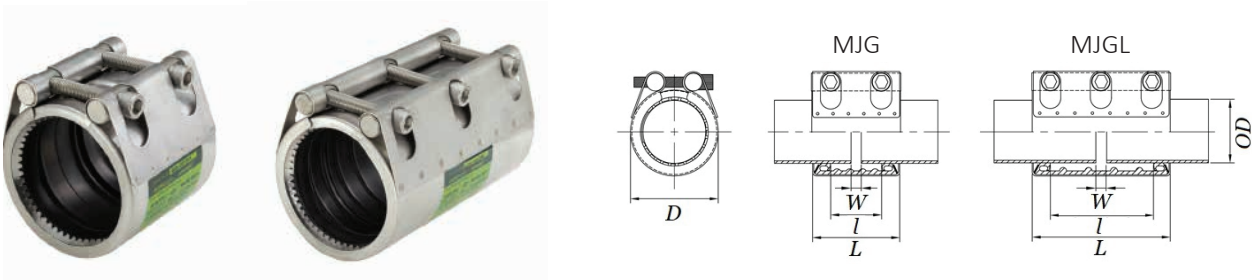


PARTIAL REPLACEMENT



GRIP TYPE COUPLING - FOR MID PRESSURE

utility model



Grip Type Coupling is axially restrained - its double grip rings hold pipes tightly and prevent them from moving or separating from each other. This is an economical alternative to conventional piping methods such as welding, flanges, groove joints, unions, etc.

■ MJG 15A~400A / MJGL 15A~300A

Item No.	Pipe OD			D (mm)	Coupling Range (mm)	Thick. (mm)	Working Pressure (bar)		MJG				MJGL			
									Length (mm)		Torque (Nm)	Bolt (M)	Length (mm)		Torque (Nm)	Bolt (M)
	ND	inch	actual (mm)				Ship	Ind.	L	I			L	I		
02	15A	1/2	20.0	33.5	19.5 ~ 20.5	0.8	16	32	60	28	10	6	100	68	10	6
01			21.7	35.2	21.2 ~ 22.0	0.8	16	32	60	28	10	6	100	68	10	6
03			22.2	35.7	21.2 ~ 22.5	0.8	16	32	60	28	10	6	100	68	10	6
05	20A	3/4	25.0	38.5	24.5 ~ 25.5	0.8	16	32	60	28	10	8	100	68	10	6
04			27.2	40.7	26.7 ~ 27.7	0.8	16	32	60	28	10	8	100	68	10	6
06			28.2	41.6	27.5 ~ 29.0	0.8	16	32	60	28	10	8	100	68	10	6
08	25A	1	30.0	43.5	29.5 ~ 30.5	0.8	16	32	60	28	10	8	100	68	10	8
09			32.0	45.5	31.5 ~ 32.5	0.8	16	32	60	28	10	8	100	68	10	8
07			34.0	47.5	33.0 ~ 34.6	0.8	16	32	60	28	10	8	100	68	10	8
N9			35.0	48.5	34.5 ~ 35.5	0.8	16	32	60	28	10	8	100	68	10	8
10	32A	1 1/4	38.0	51.5	37.5 ~ 38.5	0.8	16	32	60	28	17	8	100	68	17	8
13			40.9	54.2	39.5 ~ 41.5	0.8	16	32	60	28	17	8	100	68	17	8
11			42.7	56.0	41.9 ~ 43.0	0.8	16	32	60	28	17	8	100	68	17	8
12			44.5	58.0	44.0 ~ 45.0	0.8	16	32	60	28	17	8	100	68	17	8
15	40A	1 1/2	48.6	62.0	47.8 ~ 49.0	0.8	16	32	60	28	17	8	100	68	17	8
17			50.8	64.5	49.5 ~ 51.5	0.8	16	32	60	28	17	8	100	68	17	8
18	50A	2	54.0	69.6	53.4 ~ 54.6	1.0	16	32	80	44	20	8	150	110	20	8
19			57.0	72.6	56.4 ~ 57.6	1.0	16	32	80	44	20	8	150	110	20	8
20			60.5	76.0	59.0 ~ 61.5	1.0	16	32	80	44	20	8	150	110	20	8
21			63.0	78.6	62.4 ~ 63.6	1.0	16	32	80	44	20	8	150	110	20	8
26	65A	2 1/2	66.7	82.3	65.2 ~ 67.3	1.0	14	28	80	44	20	8	150	110	20	8
25			69.0	84.6	68.0 ~ 70.1	1.0	14	28	80	44	20	8	150	110	20	8
23			73.0	88.6	71.5 ~ 74.1	1.0	14	28	80	44	20	8	150	110	20	8
24			76.3	92.0	75.0 ~ 77.2	1.0	14	28	80	44	20	8	150	110	20	8
30	80A	3	79.9	101.0	78.8 ~ 80.8	1.0	14	28	110	59	40	12	200	150	40	12
27			84.0	105.0	83.0 ~ 84.9	1.0	14	28	110	59	40	12	200	150	40	12
28			89.1	110.0	87.8 ~ 91.0	1.0	14	28	110	59	40	12	200	150	40	12
32	90A	3 1/2	101.6	123.0	100.4 ~ 102.6	1.0	14	28	110	59	40	12	200	150	40	12
34	100A	4	104.0	125.0	103.0 ~ 104.8	1.0	14	28	110	59	40	12	200	150	40	12
37			106.3	127.3	105.0 ~ 107.4	1.0	14	28	110	59	40	12	200	150	40	12
35			108.0	129.0	106.5 ~ 108.5	1.0	14	28	110	59	40	12	200	150	40	12
38			110.0	131.0	108.5 ~ 111.0	1.0	14	28	110	59	40	12	200	150	40	12
36			114.3	135.3	113.2 ~ 115.4	1.0	14	28	110	59	40	12	200	150	40	12
Q2	125A	5	125.0	147.0	123.0 ~ 126.0	1.5	14	28	111	59	55	12	201	150	55	12
42			127.0	149.0	125.6 ~ 128.4	1.5	14	28	111	59	55	12	201	150	55	12
43			129.0	151.0	127.5 ~ 130.0	1.5	14	28	111	59	55	12	201	150	55	12
S4			130.2	152.2	128.8 ~ 131.6	1.5	14	28	111	59	55	12	201	150	55	12
39			133.0	155.0	131.6 ~ 134.4	1.5	14	28	111	59	55	12	201	150	55	12
40			139.8	162.0	137.7 ~ 140.9	1.5	14	28	111	59	55	12	201	150	55	12
41			141.3	163.3	139.7 ~ 142.5	1.5	14	28	111	59	55	12	201	150	55	12

Item No.	Pipe OD			D (mm)	Coupling Range (mm)	Thick. (mm)	Working Pressure (bar)		MJG				MJGL			
									Length (mm)		Torque (Nm)	Bolt (M)	Length (mm)		Torque (Nm)	Bolt (M)
	ND	inch	actual (mm)				Ship	Ind.	L	I			L	I		
49	150A	6	150.0	172.0	147.5 ~ 151.0	1.5	12	24	111	59	55	12	201	150	55	12
44			154.0	176.0	151.5 ~ 155.0	1.5	12	24	111	59	55	12	201	150	55	12
45			159.0	181.0	156.5 ~ 160.0	1.5	12	24	111	59	55	12	201	150	55	12
46			165.2	187.0	163.3 ~ 166.7	1.5	12	24	111	59	55	12	201	150	55	12
47			168.3	190.3	166.6 ~ 170.0	1.5	12	24	111	59	55	12	201	150	55	12
Q6	175A	7	180.0	202.0	178.0 ~ 182.0	1.5	10	20	111	59	55	12	-	-	-	-
54	200A	8	200.0	226.6	198.2 ~ 201.5	2.0	8	16	150	89	100	14	-	-	-	-
55			204.0	230.6	202.7 ~ 206.7	2.0	8	16	150	89	100	14	-	-	-	-
51			216.3	243.0	214.5 ~ 218.3	2.0	8	16	150	89	100	14	250	185	100	16
52			219.1	245.7	217.0 ~ 221.0	2.0	8	16	150	89	100	14	250	185	100	16
58	250A	10	250.0	276.6	247.4 ~ 252.6	2.0	8	16	150	89	100	14	-	-	-	-
59			254.0	280.6	251.4 ~ 256.6	2.0	8	16	150	89	100	14	-	-	-	-
56			267.4	294.0	264.8 ~ 270.0	2.0	8	16	150	89	100	14	250	185	100	16
57			273.1	299.7	270.4 ~ 275.6	2.0	8	16	150	89	100	14	250	185	100	16
66	300A	12	304.0	330.6	301.5 ~ 306.6	2.0	7	14	150	89	120	14	-	-	-	-
61			318.5	345.0	316.0 ~ 322.0	2.0	7	14	150	89	120	14	250	185	120	16
64			323.9	350.5	321.0 ~ 327.4	2.0	7	14	150	89	120	14	250	185	120	16
67	350A	14	355.6	382.2	352.0 ~ 360.0	2.0	7	14	150	89	120	14	-	-	-	-
71	400A	16	406.4	433.0	402.0 ~ 410.0	2.0	6	12	150	89	150	14	-	-	-	-

[Remarks]

D value varies depending on how much bolts are tightened.
Burst pressure ≥ working pressure for ship x safety factor (4)
Burst pressure ≥ working pressure for industry x safety factor (2)
Bolt tightening torque may vary depending on pipe material.

The torque value and working pressure on this catalog are for standard carbon steel pipes.
Contact us for the stainless steel pipe applications.

Gap between pipes (W)		Maximum angular deflection	
15A~65A	0~8mm	15A~50A	5°
80A~	0~15mm	65A~175A	4°
		200A~	2°

* Type of grip ring

1. Serrated grip ring
2. Plain/Unserrated grip ring



When connecting plastic pipes such as PVC or PPR, unserrated grip rings prevent the grip ring’s teeth from damaging the pipes. (special order)

■ MJGF 65A~400A / MJGFL 65A~300A

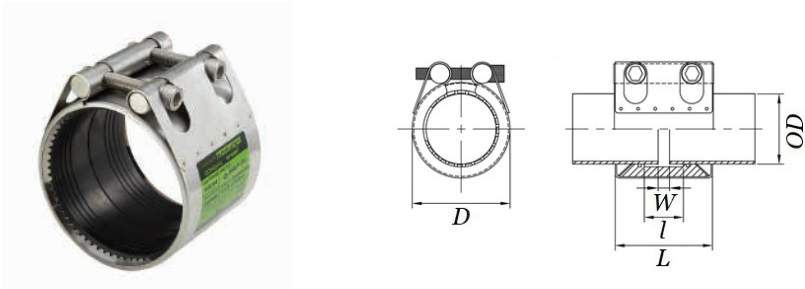
MJGF/MJGFL with a thicker casing can withstand higher pressure. (working pressure for ship industry)

ND	MJGF / MJGFL	MJG / MJGL
65A~125A	16bar	14bar
150A	16bar	12bar
175A	14bar	10bar
200A	12bar	8bar
250A	10bar	8bar
300A~350A	10bar	7bar
400A	8bar	6bar

[Remarks]

Burst pressure ≥ working pressure for ship x safety factor (4)
Working pressure for industry = working pressure for ship x 2

GRIP TYPE COUPLING - FOR LOW PRESSURE



MGLP with a single grip ring and thinner casing and gasket is suitable for low-pressure pipelines (e.g., rainwater pipe) at lower costs.

■ MGLP 20A~200A

Item No.	Pipe OD			D (mm)	Coupling Range (mm)	Thickness (mm)	Pressure (bar)		Length (mm)		Torque (Nm)	Bolt (M)
	ND	inch	actual (mm)				Working	Max.	L	l		
04	20A	3/4	27.2	41.5	26.7 ~ 27.7	0.8	10	20	60	28	7	6
07	25A	1	34.0	47.2	33.0 ~ 34.6	0.8	10	20	60	28	10	6
11	32A	1 1/4	42.7	56.0	41.9 ~ 43.0	0.8	10	20	60	28	10	6
15	40A	1 1/2	48.6	62.4	47.8 ~ 49.0	0.8	10	20	60	28	10	6
20	50A	2	60.5	74.0	59.0 ~ 61.5	1.0	10	20	60	28	10	6
24	65A	2 1/2	76.3	90.5	75.0 ~ 77.2	1.0	10	20	80	44	20	8
28	80A	3	89.1	103.7	87.8 ~ 91.0	1.0	10	20	80	44	20	8
36	100A	4	114.3	128.6	113.2 ~ 115.4	1.0	6	12	110	59	35	12
40	125A	5	139.8	154.8	137.7 ~ 140.9	1.0	6	12	110	59	50	12
46	150A	6	165.2	178.6	163.3 ~ 166.7	1.0	6	12	110	59	50	12
51	200A	8	216.3	232.5	214.5 ~ 218.3	1.5	3	6	111	59	60	12

[Remarks]

D value varies depending on how much bolts are tightened.

Burst pressure ≥ working pressure x safety factor (2)

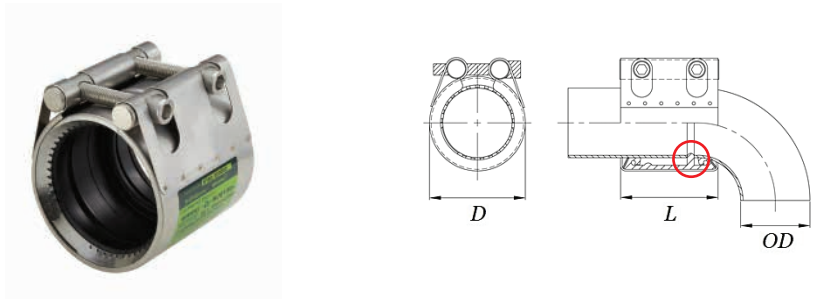
Bolt tightening torque may vary depending on pipe material.

The torque value and working pressure on this catalog are for standard carbon steel pipes.

Contact us for the stainless steel pipe applications.



GRIP TYPE COUPLING - FOR FITTINGS patent



Because elbow/tee is arc-shaped, other methods (groove joint, socket, union, coupling, etc.) require the end of elbow/tee and pipe to be grooved, threaded, or welded for connection.
MJET is the world’s first coupling that can connect pipe to elbow/tee without such preprocessing.

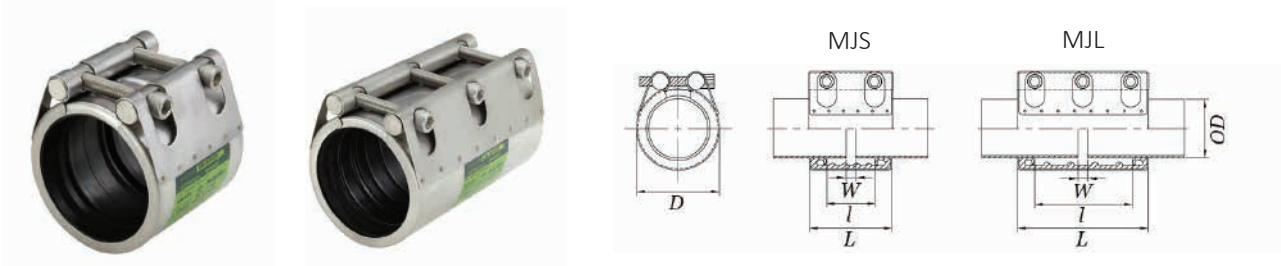
■ MJET 15A~400A

Item No.	Pipe OD			D (mm)	Coupling Range (mm)	Thickness (mm)	Pressure (bar)		L (mm)	Torque (Nm)	Bolt (M)
	ND	inch	actual (mm)				Working	Max.			
01	15A	1/2	21.7	35.2	21.2 ~ 22.0	0.8	16	64	60	13	6
04	20A	3/4	27.2	40.7	26.7 ~ 27.7	0.8	16	64	60	13	8
07	25A	1	34.0	47.5	33.0 ~ 34.6	0.8	16	64	60	13	8
11	32A	1 1/4	42.7	56.0	41.9 ~ 43.0	0.8	16	64	60	19	8
15	40A	1 1/2	48.6	62.0	47.8 ~ 49.0	0.8	16	64	60	19	8
20	50A	2	60.5	76.0	59.0 ~ 61.5	1.0	16	64	80	22	8
24	65A	2 1/2	76.3	92.0	75.0 ~ 77.2	1.0	14	56	80	22	8
28	80A	3	89.1	110.0	87.8 ~ 91.0	1.0	14	56	110	45	12
32	90A	3 1/2	101.6	123.0	100.4 ~ 102.6	1.0	14	56	110	45	12
36	100A	4	114.3	135.3	113.2 ~ 115.4	1.0	14	56	110	45	12
40	125A	5	139.8	162.0	137.7 ~ 140.9	1.5	14	56	111	65	12
46	150A	6	165.2	187.0	163.3 ~ 166.7	1.5	12	48	111	65	12
51	200A	8	216.3	243.0	214.5 ~ 218.3	2.0	8	32	150	130	14
56	250A	10	267.4	294.0	264.8 ~ 270.0	2.0	8	32	150	130	14
61	300A	12	318.5	345.0	316.0 ~ 322.0	2.0	7	28	150	130	14
67	350A	14	355.6	382.2	352.0 ~ 360.0	2.0	7	28	150	130	14
71	400A	16	406.4	433.0	402.0 ~ 410.0	2.0	6	24	150	130	14

[Remarks]
D value varies depending on how much bolts are tightened.
Burst pressure ≥ working pressure x safety factor (4)
Bolt tightening torque may vary depending on pipe material.
The torque value and working pressure on this catalog are for standard carbon steel pipes.
Contact us for the stainless steel pipe applications.



SLIP TYPE COUPLING (FLEXIBLE TYPE)



Slip Type Coupling, without grip rings, is axially non-restrained, allowing thermal expansion and contraction of pipes. Slip Type Coupling functions only to seal the space between pipes. Pipes should be fixed adequately to avoid fall-out caused by axial force.

■ MJS / MJL 15A~600A

Item No.	Pipe OD			D (mm)	Coupling Range (mm)	Thick. (mm)	Working Pressure (bar)		MJS				MJL			
	ND	inch	actual(mm)				Ship	Ind.	Length (mm)		Torque (Nm)	Bolt (M)	Length (mm)		Torque (Nm)	Bolt (M)
									L	l			L	l		
02	15A	1/2	20.0	32.0	19.5 ~ 20.5	0.8	16	32	60	28	10	6	100	68	10	6
01			21.7	33.7	21.0 ~ 22.0	0.8	16	32	60	28	10	6	100	68	10	6
03			22.2	34.2	21.2 ~ 22.7	0.8	16	32	60	28	10	6	100	68	10	6
05	20A	3/4	25.0	38.1	24.0 ~ 26.0	0.8	16	32	60	28	10	8	100	68	10	6
04			27.2	40.3	26.0 ~ 28.0	0.8	16	32	60	28	10	8	100	68	10	6
06			28.2	41.3	26.4 ~ 29.0	0.8	16	32	60	28	10	8	100	68	10	6
08	25A	1	30.0	43.1	29.0 ~ 31.0	0.8	16	32	60	28	10	8	100	68	10	8
09			32.0	45.1	31.0 ~ 33.0	0.8	16	32	60	28	10	8	100	68	10	8
07			34.0	47.1	33.0 ~ 35.0	0.8	16	32	60	28	10	8	100	68	10	8
N9			35.0	48.1	34.0 ~ 36.0	0.8	16	32	60	28	10	8	100	68	10	8
10	32A	1 1/4	38.0	51.1	37.0 ~ 39.0	0.8	16	32	60	28	10	8	100	68	10	8
13			40.9	54.0	39.5 ~ 41.5	0.8	16	32	60	28	10	8	100	68	10	8
11			42.7	55.8	42.0 ~ 44.0	0.8	16	32	60	28	10	8	100	68	10	8
12			44.5	57.6	44.0 ~ 46.0	0.8	16	32	60	28	10	8	100	68	10	8
15	40A	1 1/2	48.6	61.7	47.5 ~ 49.5	0.8	16	32	60	28	10	8	100	68	10	8
17			50.8	63.9	49.2 ~ 51.5	0.8	16	32	60	28	10	8	100	68	10	8
18	50A	2	54.0	70.0	53.0 ~ 55.0	1.0	16	32	80	44	15	8	150	110	15	8
19			57.0	73.0	56.0 ~ 58.0	1.0	16	32	80	44	15	8	150	110	15	8
20			60.5	76.5	59.0 ~ 61.5	1.0	16	32	80	44	15	8	150	110	15	8
21			63.0	79.0	62.0 ~ 64.0	1.0	16	32	80	44	15	8	150	110	15	8
26	65A	2 1/2	66.7	82.7	65.4 ~ 68.3	1.0	14	28	80	44	15	8	150	110	15	8
25			69.0	85.0	68.5 ~ 71.0	1.0	14	28	80	44	15	8	150	110	15	8
23			73.0	89.0	72.5 ~ 75.5	1.0	14	28	80	44	15	8	150	110	15	8
24			76.3	92.3	75.0 ~ 78.0	1.0	14	28	80	44	15	8	150	110	15	8
30	80A	3	79.9	99.9	78.8 ~ 82.0	1.0	14	28	110	59	20	12	200	150	20	12
27			84.0	104.0	82.5 ~ 85.5	1.0	14	28	110	59	20	12	200	150	20	12
28			89.1	109.1	88.0 ~ 91.0	1.0	14	28	110	59	20	12	200	150	20	12
32	90A	3 1/2	101.6	121.6	100.0 ~ 103.0	1.0	14	28	110	59	20	12	200	150	20	12
34	100A	4	104.0	124.0	102.0 ~ 105.0	1.0	14	28	110	59	20	12	200	150	20	12
37			106.3	126.3	105.0 ~ 107.5	1.0	14	28	110	59	20	12	200	150	20	12
35			108.0	128.0	106.0 ~ 109.0	1.0	14	28	110	59	20	12	200	150	20	12
38			110.0	130.0	108.5 ~ 111.5	1.0	14	28	110	59	20	12	200	150	20	12
36			114.3	134.3	113.0 ~ 116.0	1.0	14	28	110	59	20	12	200	150	20	12
Q2	125A	5	125.0	146.5	123.0 ~ 126.0	1.5	14	28	111	59	30	12	201	150	30	12
42			127.0	148.5	125.0 ~ 129.0	1.5	14	28	111	59	30	12	201	150	30	12
43			129.0	150.5	127.5 ~ 130.0	1.5	14	28	111	59	30	12	201	150	30	12
S4			130.2	151.7	129.0 ~ 131.0	1.5	14	28	111	59	30	12	201	150	30	12
39			133.0	154.5	131.0 ~ 135.0	1.5	14	28	111	59	30	12	201	150	30	12
40			139.8	161.3	138.0 ~ 142.0	1.5	14	28	111	59	30	12	201	150	30	12
41			141.3	162.8	139.5 ~ 143.5	1.5	14	28	111	59	30	12	201	150	30	12

Item No.	Pipe OD			D (mm)	Coupling Range (mm)	Thick. (mm)	Working Pressure (bar)		MJS				MJL			
									Length (mm)		Torque (Nm)	Bolt (M)	Length (mm)		Torque (Nm)	Bolt (M)
	ND	inch	actual(mm)				Ship	Ind.	L	I			L	I		
49	150A	6	150.0	171.5	148.0 ~ 152.0	1.5	12	24	111	59	30	12	201	150	30	12
44			154.0	175.5	151.5 ~ 155.5	1.5	12	24	111	59	30	12	201	150	30	12
45			159.0	180.5	156.0 ~ 160.0	1.5	12	24	111	59	30	12	201	150	30	12
46			165.2	186.7	164.0 ~ 167.0	1.5	12	24	111	59	30	12	201	150	30	12
47			168.3	189.8	166.0 ~ 170.0	1.5	12	24	111	59	30	12	201	150	30	12
Q6	175A	7	180.0	201.5	178.0 ~ 182.0	1.5	10	20	111	59	35	12	-	-	-	-
54	200A	8	200.0	224.5	198.0 ~ 203.0	2.0	8	16	150	89	45	14	250	158	50	16
55			204.0	228.5	202.0 ~ 206.0	2.0	8	16	150	89	45	14	250	158	50	16
51			216.3	240.8	214.0 ~ 218.5	2.0	8	16	150	89	45	14	250	185	45	16
52			219.1	243.6	216.5 ~ 221.5	2.0	8	16	150	89	45	14	250	185	45	16
58	250A	10	250.0	274.5	246.0 ~ 253.0	2.0	8	16	150	89	50	14	250	158	50	16
59			254.0	278.5	251.0 ~ 257.0	2.0	8	16	150	89	50	14	250	158	50	16
56			267.4	291.9	262.0 ~ 269.0	2.0	8	16	150	89	45	14	250	185	45	16
57			273.1	297.6	270.0 ~ 276.0	2.0	8	16	150	89	45	14	250	185	45	16
66	300A	12	304.0	328.5	301.5 ~ 308.0	2.0	7	14	150	89	85	14	250	158	85	16
61			318.5	343.0	316.0 ~ 322.5	2.0	7	14	150	89	45	14	250	185	45	16
64			323.9	348.4	322.0 ~ 328.0	2.0	7	14	150	89	45	14	250	185	45	16
67	350A	14	355.6	380.1	352.0 ~ 359.5	2.0	7	14	150	89	85	14	250	158	85	16
71	400A	16	406.4	430.9	402.0 ~ 410.0	2.0	6	12	150	89	85	14	250	158	85	16
74	450A	18	457.2	481.7	453.0 ~ 460.0	2.0	6	12	150	89	100	14	250	158	100	16
77	500A	20	508.0	532.5	504.0 ~ 512.0	2.0	5	10	150	89	100	14	250	158	100	16
80	550A	22	558.8	583.3	555.0 ~ 563.0	2.0	4.6	9.2	150	89	100	14	250	158	100	16
83	600A	24	609.6	634.1	605.0 ~ 614.0	2.0	4.2	8.4	150	89	100	14	250	158	100	16

[Remarks]

D value varies depending on how much bolts are tightened.
Burst pressure ≥ working pressure for ship x safety factor (4)
Burst pressure ≥ working pressure for industry x safety factor (2)
Coupling length(L) 300mm and 400mm are available for ND200 and above.
MJD, MJDL, etc. (Slip Type - Multi Locks) for over ND600 (page 12~14).

Maximum axial movement for slip type (W)	
15A~175A	5mm
200A~500A	10mm
550A~	15mm

■ MJSF / MJSFL 65A~600A

MJSF/MJSFL with a thicker casing can withstand higher pressure. (working pressure for ship industry)

ND	MJSF / MJSFL	MJS / MJL	ND	MJSF / MJSFL	MJS / MJL
65A~125A	16bar	14bar	400A	10bar	6bar
150A	16bar	12bar	450A	9.5bar	6bar
200A	12bar	8bar	500A	7bar	5bar
250A	10bar	8bar	550A	7bar	4.6bar
300A~350A	10bar	7bar	600A	6bar	4.2bar

[Remarks]

Burst pressure ≥ working pressure for ship x safety factor (4)
Working pressure for industry = working pressure for ship x 2

SLIP TYPE COUPLING (FLEXIBLE TYPE) - 2 LOCKS



Slip Type Coupling 2~4 Locks are composed of two, three, or four pieces of casing and a lock part at each end. They have better tightening capabilities and a wider coupling range. They are easy to install even on large diameter pipes. Slip Type Couplings have no axial resistance and function only to seal the space between pipes. Pipes should be fixed adequately to avoid fall-out caused by axial force. (3&4 locks on page 14)

■ MJD 13A~1000A / MJDL 15A~1000A

Item No.	Pipe OD			D (mm)	Coupling Range (mm)	Thick. (mm)	Working Pressure (bar)		MJD				MJDL			
	ND	inch	actual (mm)				Ship	Ind.	Length (mm)		Torque (Nm)	Bolt (M)	Length (mm)		Torque (Nm)	Bolt (M)
									L	I			L	I		
U2	13A		15.8	28.9	14.0 ~ 17.0	0.8	16	32	60	28	10	6	-	-	-	-
02	15A	1/2	20.0	33.1	19.5 ~ 21.3	0.8	16	32	60	28	10	6	100	68	10	6
01			21.7	34.8	21.0 ~ 23.0	0.8	16	32	60	28	10	6	100	68	10	6
05	20A	3/4	25.0	38.1	24.0 ~ 26.5	0.8	16	32	60	28	10	6	100	68	10	6
04			27.2	40.3	26.0 ~ 29.0	0.8	16	32	60	28	10	6	100	68	10	6
06			28.2	41.3	26.4 ~ 29.5	0.8	16	32	60	28	10	6	100	68	10	6
08	25A	1	30.0	43.1	29.0 ~ 31.5	0.8	16	32	60	28	10	6	100	68	10	6
09			32.0	45.1	31.0 ~ 33.5	0.8	16	32	60	28	10	6	100	68	10	6
07			34.0	47.1	33.0 ~ 35.5	0.8	16	32	60	28	10	6	100	68	10	6
10	32A	1 1/4	38.0	51.1	37.0 ~ 39.5	0.8	16	32	60	28	10	6	100	68	10	6
13			40.9	54.0	39.5 ~ 41.8	0.8	16	32	60	28	10	6	100	68	10	6
11			42.7	55.8	41.0 ~ 44.5	0.8	16	32	60	28	10	6	100	68	10	6
12			44.5	57.6	44.0 ~ 46.5	0.8	16	32	60	28	10	6	100	68	10	6
15	40A	1 1/2	48.6	61.7	47.5 ~ 50.5	0.8	16	32	60	28	10	6	100	68	10	6
17			50.8	63.9	48.6 ~ 51.5	0.8	16	32	60	28	10	6	100	68	10	6
18	50A	2	54.0	70.0	53.0 ~ 56.0	1.0	16	32	80	44	15	8	150	110	15	8
19			57.0	73.0	56.0 ~ 59.0	1.0	16	32	80	44	15	8	150	110	15	8
20			60.5	76.5	59.0 ~ 62.0	1.0	16	32	80	44	15	8	150	110	15	8
21			63.0	79.0	62.0 ~ 65.0	1.0	16	32	80	44	15	8	150	110	15	8
26	65A	2 1/2	66.7	82.7	64.4 ~ 69.0	1.0	14	28	80	44	15	8	150	110	15	8
25			69.0	85.0	67.5 ~ 72.0	1.0	14	28	80	44	15	8	150	110	15	8
23			73.0	89.0	71.5 ~ 76.5	1.0	14	28	80	44	15	8	150	110	15	8
24			76.3	92.3	75.0 ~ 79.0	1.0	14	28	80	44	15	8	150	110	15	8
30	80A	3	79.9	99.9	77.0 ~ 83.0	1.0	14	28	110	59	20	12	200	150	20	12
27			84.0	104.0	81.0 ~ 86.0	1.0	14	28	110	59	20	12	200	150	20	12
28			89.1	109.1	86.0 ~ 92.0	1.0	14	28	110	59	20	12	200	150	20	12
32	90A	3 1/2	101.6	121.6	100.0 ~ 104.0	1.0	14	28	110	59	20	12	200	150	20	12
34	100A	4	104.0	124.0	102.0 ~ 106.0	1.0	14	28	110	59	20	12	200	150	20	12
37			106.3	126.3	105.0 ~ 108.5	1.0	14	28	110	59	20	12	200	150	20	12
35			108.0	128.0	106.0 ~ 110.0	1.0	14	28	110	59	20	12	200	150	20	12
38			110.0	130.0	108.5 ~ 113.5	1.0	14	28	110	59	20	12	200	150	20	12
36			114.3	134.3	113.0 ~ 118.0	1.0	14	28	110	59	20	12	200	150	20	12
Q2			125.0	146.5	123.0 ~ 126.5	1.5	14	28	111	59	30	12	201	150	30	12
42	125A	5	127.0	148.5	125.0 ~ 129.5	1.5	14	28	111	59	30	12	201	150	30	12
43			129.0	150.5	127.5 ~ 131.0	1.5	14	28	111	59	30	12	201	150	30	12
S4			130.2	151.7	128.2 ~ 132.7	1.5	14	28	111	59	30	12	201	150	30	12
39			133.0	154.5	131.0 ~ 135.5	1.5	14	28	111	59	30	12	201	150	30	12
40			139.8	161.3	138.0 ~ 142.5	1.5	14	28	111	59	30	12	201	150	30	12
41			141.3	162.8	139.5 ~ 144.0	1.5	14	28	111	59	30	12	201	150	30	12

Item No.	Pipe OD			D (mm)	Coupling Range (mm)	Thick. (mm)	Working Pressure (bar)		MJD				MJDL			
									Length (mm)		Torque (Nm)	Bolt (M)	Length (mm)		Torque (Nm)	Bolt (M)
	ND	inch	actual (mm)				Ship	Ind.	L	I			L	I		
49	150A	6	150.0	171.5	146.8 ~ 152.5	1.5	12	24	111	59	30	12	201	150	30	12
44			154.0	175.5	151.5 ~ 156.0	1.5	12	24	111	59	30	12	201	150	30	12
45			159.0	180.5	156.0 ~ 161.0	1.5	12	24	111	59	30	12	201	150	30	12
46			165.2	186.7	164.0 ~ 168.5	1.5	12	24	111	59	30	12	201	150	30	12
47			168.3	189.8	166.0 ~ 170.5	1.5	12	24	111	59	30	12	201	150	30	12
Q6	175A	7	180.0	201.5	178.0 ~ 183.0	1.5	10	20	111	59	40	12	-	-	-	-
54	200A	8	200.0	224.5	198.0 ~ 203.5	2.0	8	16	150	89	55	14	250	158	55	16
55			204.0	228.5	202.0 ~ 206.5	2.0	8	16	150	89	55	14	250	158	55	16
51			216.3	240.8	214.0 ~ 219.0	2.0	8	16	150	89	55	14	250	158	55	16
52			219.1	243.6	216.5 ~ 222.0	2.0	8	16	150	89	55	14	250	158	55	16
59	250A	10	254.0	278.5	251.0 ~ 257.0	2.0	8	16	150	89	55	14	250	158	55	16
56			267.4	291.9	262.0 ~ 270.0	2.0	8	16	150	89	55	14	250	158	55	16
57			273.1	297.6	270.0 ~ 277.0	2.0	8	16	150	89	55	14	250	158	55	16
66	300A	12	304.0	328.5	301.5 ~ 309.0	2.0	7	14	150	89	85	14	250	158	85	16
61			318.5	343.0	316.0 ~ 323.0	2.0	7	14	150	89	85	14	250	158	85	16
64			323.9	348.4	322.0 ~ 329.0	2.0	7	14	150	89	85	14	250	158	85	16
67	350A	14	355.6	380.1	352.0 ~ 361.0	2.0	7	14	150	89	85	14	250	158	85	16
71	400A	16	406.4	430.9	402.0 ~ 411.0	2.0	6	12	150	89	85	14	250	158	85	16
74	450A	18	457.2	481.7	453.0 ~ 462.0	2.0	6	12	150	89	100	14	250	158	100	16
77	500A	20	508.0	532.5	504.0 ~ 513.0	2.0	5	10	150	89	100	14	250	158	100	16
80	550A	22	558.8	583.3	554.0 ~ 564.0	2.0	4.6	9.2	150	89	100	14	250	158	100	16
83	600A	24	609.6	634.1	605.0 ~ 615.0	2.0	4.2	8.4	150	89	100	14	250	158	100	16
86	650A	26	660.4	684.9	654.0 ~ 666.0	2.0	4.0	8.0	150	89	100	14	250	158	100	16
88	700A	28	711.2	735.7	705.0 ~ 717.0	2.0	3.7	7.4	150	89	100	14	250	158	100	16
91	750A	30	762.0	786.5	756.0 ~ 768.0	2.0	3.6	7.2	150	89	100	14	250	158	100	16
93	800A	32	812.8	837.3	806.0 ~ 818.0	2.0	3.4	6.8	150	89	100	14	250	158	100	16
96	850A	34	863.6	888.1	857.0 ~ 869.0	2.0	3.2	6.4	150	89	100	14	250	158	100	16
98	900A	36	914.4	938.9	908.0 ~ 920.0	2.0	3.0	6.0	150	89	100	14	250	158	100	16
L1	1000A	40	1016.0	1040.5	1010.0 ~ 1022.0	2.0	2.7	5.4	150	89	100	14	250	158	100	16

[Remarks]

D value varies depending on how much bolts are tightened.

Burst pressure ≥ working pressure for ship x safety factor (4)

Burst pressure ≥ working pressure for industry x safety factor (2)

Coupling length(L) 300mm and 400mm are available for ND200 and above.

MJT, MJTL, MJF, MJFL (Slip Type 3&4 Locks) for over ND1000 (page 14).

Slip Type 2~4 Locks can be used for both connection and leakage repair. Gasket is circular for connection, while it is cut for leakage repair (page 22~24).

Maximum axial movement for slip type (W)	
15A~175A	5mm
200A~500A	10mm
550A~	15mm

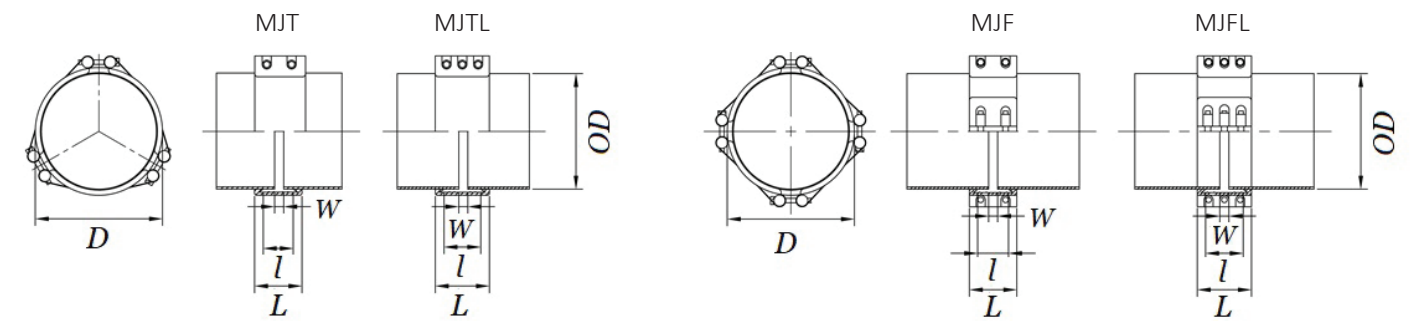
MJDF / MJDFL 65A~1000A

MJDF/MJDFL with a thicker casing can withstand higher pressure. (working pressure for general industry)

ND	MJDF / MJDFL	MJD / MJDL	ND	MJDF / MJDFL	MJD / MJDL	ND	MJDF / MJDFL	MJD / MJDL
65A~125A	32bar	28bar	400A	20bar	12bar	700A	11bar	7.4bar
150A	32bar	24bar	450A	19bar	12bar	750A	10.5bar	7.2bar
175A	28bar	20bar	500A	14bar	10bar	800A	10.0bar	6.8bar
200A	24bar	16bar	550A	14bar	9.2bar	850A	9.3bar	6.4bar
250A	20bar	16bar	600A	12bar	8.4bar	900A	8.8bar	6.0bar
300A~350A	20bar	14bar	650A	12bar	8.0bar	1000A	8.0bar	5.4bar

[Remarks] Burst pressure ≥ working pressure for industry x safety factor (2)

SLIP TYPE COUPLING (FLEXIBLE TYPE) - 3&4 LOCKS



MJT / MJTL 1100A~1500A

Item No.	Pipe OD			D (mm)	Coupling Range (mm)	Thick. (mm)	Pressure (bar)		MJT				MJTL			
									Length (mm)		Torque (Nm)	Bolt (M)	Length (mm)		Torque (Nm)	Bolt (M)
	ND	inch	actual (mm)				Working	Max.	L	I			L	I		
L6	1100A	44	1117.6	1142.1	1111.0 ~ 1123.0	2.0	5.0	10.0	150	89	100	14	250	158	100	16
L8	1200A	48	1219.2	1243.7	1213.0 ~ 1225.0	2.0	4.6	9.2	150	89	100	14	250	158	100	16
M1	1300A	52	1320.8	1345.3	1316.0 ~ 1325.0	2.0	4.2	8.4	150	89	100	14	250	158	100	16
L0	1350A	54	1371.6	1396.1	1365.0 ~ 1377.0	2.0	4.0	8.0	150	89	100	14	250	158	100	16
T9	1400A	56	1422.4	1446.9	1418.0 ~ 1427.0	2.0	3.8	7.6	150	89	100	14	250	158	100	16
M2	1500A	60	1524.0	1548.5	1518.0 ~ 1530.0	2.0	3.6	7.2	150	89	100	14	250	158	100	16

MJF / MJFL 1600A~4000A

Item No.	Pipe OD			D (mm)	Coupling Range (mm)	Thick. (mm)	Pressure (bar)		MJF				MJFL			
									Length (mm)		Torque (Nm)	Bolt (M)	Length (mm)		Torque (Nm)	Bolt (M)
	ND	inch	actual (mm)				Working	Max.	L	I			L	I		
M5	1600A	64	1625.6	1650.1	1621.0 ~ 1631.0	2.0	3.4	6.8	150	89	100	14	250	158	100	16
M7	1650A	66	1676.4	1700.9	1672.0 ~ 1682.0	2.0	3.2	6.4	150	89	100	14	250	158	100	16
M8	1700A	68	1727.2	1751.7	1722.0 ~ 1732.0	2.0	3.2	6.4	150	89	100	14	250	158	100	16
M9	1800A	72	1828.8	1853.3	1822.0 ~ 1834.0	2.0	3.0	6.0	150	89	100	14	250	158	100	16
N1	1900A	76	1930.4	1954.9	1924.0 ~ 1936.0	2.0	2.8	5.6	150	89	100	14	250	158	100	16
N3	2000A	80	2032.0	2056.5	2026.0 ~ 2038.0	2.0	2.6	5.2	150	89	100	14	250	158	100	16

[Remarks]

D value varies depending on how much bolts are tightened.

Burst pressure ≥ working pressure x safety factor (2)

Coupling length(L) 300mm and 400mm are available.

Big-size couplings up to ND4000 are available.

Maximum axial movement for slip type (W)

15A~175A

5mm

200A~500A

10mm

550A~

15mm

MJTF / MJTFL 1100A~1500A

ND	MJTF / MJTFL	MJT / MJTL
1100A	7.2bar	5.0bar
1200A	6.8bar	4.6bar
1300A	6.2bar	4.2bar
1350A	6.0bar	4.0bar
1400A	5.8bar	3.8bar
1500A	5.4bar	3.6bar

MJFF / MJFFL 1600A~4000A

ND	MJFF / MJFFL	MJF / MJFL
1600A	5.0bar	3.4bar
1650A	4.8bar	3.2bar
1700A	4.6bar	3.2bar
1800A	4.4bar	3.0bar
1900A	4.2bar	2.8bar
2000A	4.0bar	2.6bar

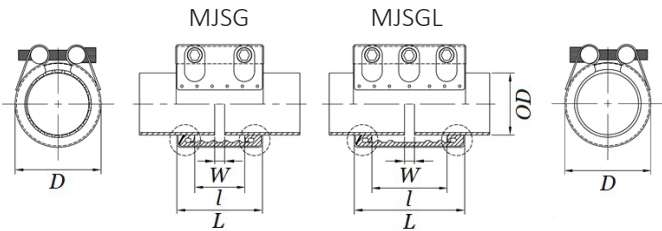
MJTF/MJTFL, MJFF/MJFFL with a thicker casing can withstand higher pressure. (working pressure)

[Remarks]

Burst pressure ≥ working pressure x safety factor (2)

Big-size couplings up to ND4000 are available.

SLIP-GRIP TYPE COUPLING utility model



Slip-Grip Type Coupling is a combination of slip type and grip type. The grip rings hold a pipe tightly on one side, while the slip part on the other side allows pipe expansion and contraction. Pipes on the slip part should be fixed adequately to avoid fall-out caused by axial force.

■ MJSG 15A~300A / MJSG 15A~300A

Item No.	Pipe OD			D (mm)	Coupling Range (mm)	Thick. (mm)	Working Pressure (bar)		MJSG				MJSGL			
									Length (mm)		Torque (Nm)	Bolt (M)	Length (mm)		Torque (Nm)	Bolt (M)
	ND	inch	actual(mm)				Ship	Ind.	L	l			L	l		
02	15A	1/2	20.0	33.5	19.5 ~ 20.5	0.8	16	32	60	28	10	6	100	68	10	6
01			21.7	35.2	21.2 ~ 22.0	0.8	16	32	60	28	10	6	100	68	10	6
03			22.2	35.7	21.2 ~ 22.5	0.8	16	32	60	28	10	6	100	68	10	6
05	20A	3/4	25.0	38.5	24.5 ~ 25.5	0.8	16	32	60	28	10	8	100	68	10	6
04			27.2	40.7	26.7 ~ 27.7	0.8	16	32	60	28	10	8	100	68	10	6
06			28.2	41.6	27.5 ~ 29.0	0.8	16	32	60	28	10	8	100	68	10	6
08	25A	1	30.0	43.5	29.5 ~ 30.5	0.8	16	32	60	28	10	8	100	68	10	8
09			32.0	45.5	31.5 ~ 32.5	0.8	16	32	60	28	10	8	100	68	10	8
07			34.0	47.5	33.0 ~ 34.6	0.8	16	32	60	28	10	8	100	68	10	8
N9			35.0	48.5	34.5 ~ 35.5	0.8	16	32	60	28	10	8	100	68	10	8
10	32A	1 1/4	38.0	51.5	37.5 ~ 38.5	0.8	16	32	60	28	12	8	100	68	15	8
13			40.9	54.2	39.5 ~ 41.5	0.8	16	32	60	28	12	8	100	68	15	8
11			42.7	56.0	41.9 ~ 43.0	0.8	16	32	60	28	12	8	100	68	15	8
12			44.5	58.0	44.0 ~ 45.0	0.8	16	32	60	28	12	8	100	68	15	8
15	40A	1 1/2	48.6	62.0	47.8 ~ 49.0	0.8	16	32	60	28	12	8	100	68	15	8
17			50.8	64.5	49.5 ~ 51.5	0.8	16	32	60	28	12	8	100	68	15	8
18	50A	2	54.0	69.6	53.4 ~ 54.6	1.0	16	32	80	44	20	8	150	110	20	8
19			57.0	72.6	56.4 ~ 57.6	1.0	16	32	80	44	20	8	150	110	20	8
20			60.5	76.0	59.0 ~ 61.5	1.0	16	32	80	44	20	8	150	110	20	8
21			63.0	78.6	62.4 ~ 63.6	1.0	16	32	80	44	20	8	150	110	20	8
26	65A	2 1/2	66.7	82.3	65.2 ~ 67.3	1.0	14	28	80	44	20	8	150	110	20	8
25			69.0	84.6	68.0 ~ 70.1	1.0	14	28	80	44	20	8	150	110	20	8
23			73.0	88.6	71.5 ~ 74.1	1.0	14	28	80	44	20	8	150	110	20	8
24			76.3	92.0	75.0 ~ 77.2	1.0	14	28	80	44	20	8	150	110	20	8
30	80A	3	79.9	101.0	78.8 ~ 80.8	1.0	14	28	110	59	25	12	200	150	25	12
27			84.0	105.0	83.0 ~ 84.9	1.0	14	28	110	59	25	12	200	150	25	12
28			89.1	110.0	87.8 ~ 91.0	1.0	14	28	110	59	25	12	200	150	25	12
32	90A	3 1/2	101.6	123.0	100.4 ~ 102.6	1.0	14	28	110	59	25	12	200	150	25	12
34	100A	4	104.0	125.0	103.0 ~ 104.8	1.0	14	28	110	59	25	12	200	150	25	12
37			106.3	127.3	105.0 ~ 107.4	1.0	14	28	110	59	25	12	200	150	25	12
35			108.0	129.0	106.5 ~ 108.5	1.0	14	28	110	59	25	12	200	150	25	12
38			110.0	131.0	108.5 ~ 111.0	1.0	14	28	110	59	25	12	200	150	25	12
36			114.3	135.3	113.2 ~ 115.4	1.0	14	28	110	59	25	12	200	150	25	12
Q2			125.0	147.0	123.0 ~ 126.0	1.5	14	28	111	59	35	12	201	150	35	12
42	125A	5	127.0	149.0	125.6 ~ 128.4	1.5	14	28	111	59	35	12	201	150	35	12
43			129.0	151.0	127.5 ~ 130.0	1.5	14	28	111	59	35	12	201	150	35	12
S4			130.2	152.2	128.8 ~ 131.6	1.5	14	28	111	59	35	12	201	150	35	12
39			133.0	155.0	131.6 ~ 134.4	1.5	14	28	111	59	35	12	201	150	35	12
40			139.8	162.0	137.7 ~ 140.9	1.5	14	28	111	59	35	12	201	150	35	12
41			141.3	163.3	139.7 ~ 142.5	1.5	14	28	111	59	35	12	201	150	35	12

Item No.	Pipe OD			D (mm)	Coupling Range (mm)	Thick. (mm)	Working Pressure (bar)		MMSG				MJSGL			
	ND	inch	actual(mm)				Ship	Ind.	Length (mm)		Torque (Nm)	Bolt (M)	Length (mm)		Torque (Nm)	Bolt (M)
									L	I			L	I		
49	150A	6	150.0	172.0	147.5 ~ 151.0	1.5	12	24	111	59	35	12	201	150	35	12
44			154.0	176.0	151.5 ~ 155.0	1.5	12	24	111	59	35	12	201	150	35	12
45			159.0	181.0	156.5 ~ 160.0	1.5	12	24	111	59	35	12	201	150	35	12
46			165.2	187.0	163.3 ~ 166.7	1.5	12	24	111	59	35	12	201	150	35	12
47			168.3	190.3	166.6 ~ 170.0	1.5	12	24	111	59	35	12	201	150	35	12
Q6	175A	7	180.0	202.0	178.0 ~ 182.0	1.5	10	20	111	59	35	12	-	-	-	-
51	200A	8	216.3	243.0	214.5 ~ 218.3	2.0	8	16	150	89	65	14	250	185	75	16
52			219.1	245.7	217.0 ~ 221.0	2.0	8	16	150	89	65	14	250	185	75	16
56	250A	10	267.4	294.0	264.8 ~ 270.0	2.0	8	16	150	89	65	14	250	185	75	16
57			273.1	299.7	270.4 ~ 275.6	2.0	8	16	150	89	65	14	250	185	75	16
61	300A	12	318.5	345.0	316.0 ~ 322.0	2.0	7	14	150	89	65	14	250	185	75	16
64			323.9	350.5	321.0 ~ 327.4	2.0	7	14	150	89	65	14	250	185	75	16

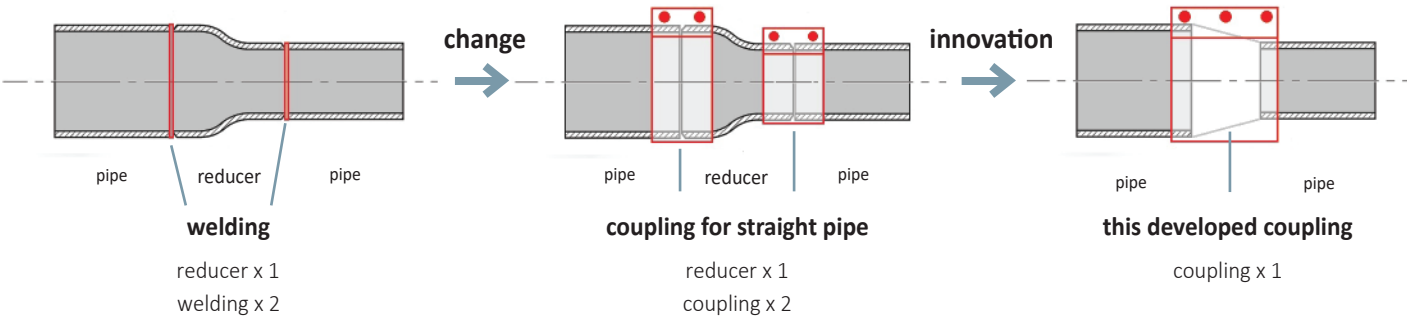
[Remarks]

- D value varies depending on how much bolts are tightened.
- Burst pressure ≥ working pressure for ship x safety factor (4) = working pressure for industry x safety factor (2)
- Bolt tightening torque may vary depending on pipe material.
- The torque value and working pressure on this catalog are for standard carbon steel pipes.
- Contact us for the stainless steel pipe applications.

GRIP TYPE COUPLING - FOR PIPES OF DIFFERENT OD design

Two pipes of different OD can be connected without a reducer. (under development)

25Ax15A ~ 200Ax150A



Developed sizes

ND	Working Pressure	Max. Pressure	ND	Working Pressure	Max. Pressure
32A x 20A	13bar	52bar	150A x 80A	13bar	52bar
50A x 32A	13bar	52bar	200A x 80A	10bar	40bar
100A x 50A	13bar	52bar			

[Remarks] Burst pressure ≥ working pressure x safety factor (4)

REPAIR CLAMP FOR LEAKAGE REPAIR

HINGE TYPE - BOLT INSERTING



HINGE TYPE - BOLT ROTATING



MULTI LOCKS TYPE 2~4 LOCKS



SINGLE LOCK TYPE



ELBOW REPAIR

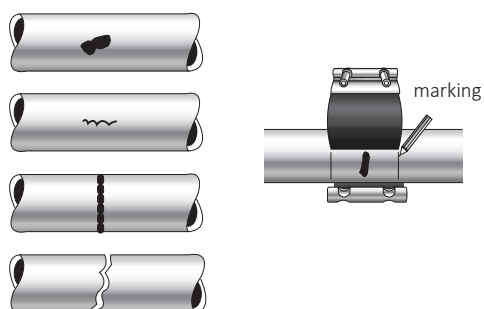


SOCKET REPAIR

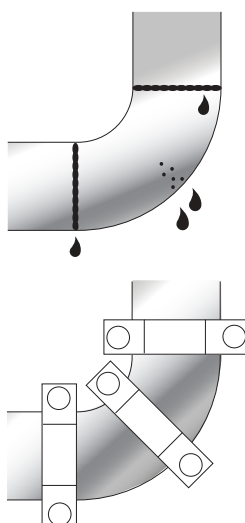


INSTALLATION METHOD

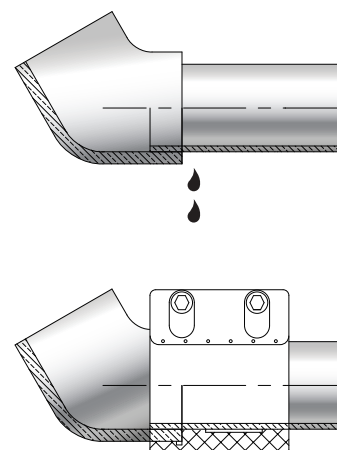
■ STRAIGHT PIPE REPAIR



■ ELBOW REPAIR / WELD PROTECTION & REPAIR

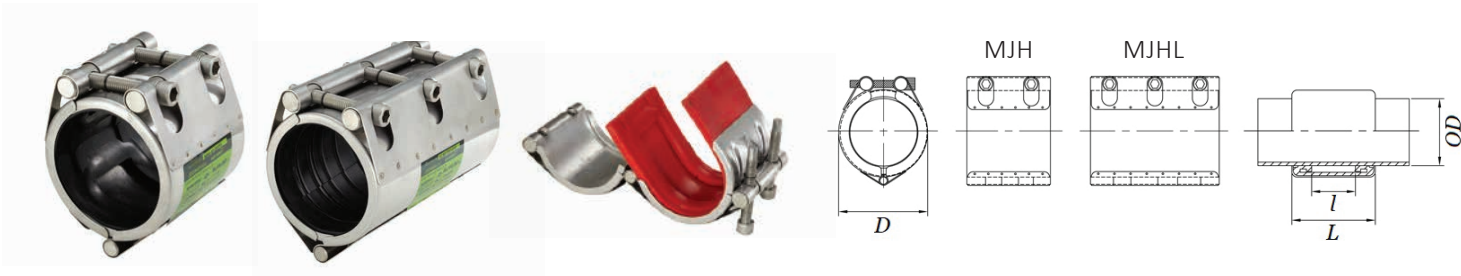


■ SOCKET REPAIR



- ※ The damaged area of pipeline should be smaller than gasket's "I" value. If bigger than "I", the solution is to do a "partial replacement of pipe" using pipe coupling 2 pcs (refer to page 5).
- ※ For repair clamp to be wrapped around the damaged area, its casing opens and gasket is cut.
- ※ For installation, do not overlap the ends of gasket, but face them.

HINGE TYPE CLAMP - BOLT INSERTING



With hinge on the opposite side of lock part, you can easily and quickly open clamp and cover up the leaking area of pipes.

■ MJH 13A~600A / MJHL 25A~500A

Item No.	Pipe OD			D (mm)	Clamping Range (mm)	Thick. (mm)	Working Pressure (bar)		MJH				MJHL			
									Length (mm)		Torque (Nm)	Bolt (M)	Length (mm)		Torque (Nm)	Bolt (M)
	ND	inch	actual (mm)				Ship	Ind.	L	I			L	I		
U2	13A		15.8	28.9	14.0 ~ 16.5	0.8	16	32	60	28	10	6	-	-	-	-
02	15A	1/2	20.0	33.1	19.5 ~ 20.5	0.8	16	32	60	28	10	6	-	-	-	-
01			21.7	34.8	21.0 ~ 23.0	0.8	16	32	60	28	10	6	-	-	-	-
05	20A	3/4	25.0	38.1	24.0 ~ 26.0	0.8	16	32	60	28	10	6	-	-	-	-
04			27.2	40.3	26.0 ~ 28.0	0.8	16	32	60	28	10	6	-	-	-	-
06			28.2	41.3	26.4 ~ 29.0	0.8	16	32	60	28	10	6	-	-	-	-
08	25A	1	30.0	43.1	29.0 ~ 31.0	0.8	16	32	60	28	10	6	100	68	10	6
09			32.0	45.1	31.0 ~ 33.0	0.8	16	32	60	28	10	6	100	68	10	6
07			34.0	47.1	33.0 ~ 35.0	0.8	16	32	60	28	10	6	100	68	10	6
N9			35.0	48.1	34.0 ~ 36.0	0.8	16	32	60	28	10	6	100	68	10	6
10	32A	1 1/4	38.0	51.1	37.0 ~ 39.0	0.8	16	32	60	28	10	8	100	68	10	6
13			40.9	54.0	39.5 ~ 41.5	0.8	16	32	60	28	10	8	100	68	10	6
11			42.7	55.8	42.0 ~ 44.0	0.8	16	32	60	28	10	8	100	68	10	6
12			44.5	57.6	44.0 ~ 46.0	0.8	16	32	60	28	10	8	100	68	10	6
15	40A	1 1/2	48.6	61.7	47.5 ~ 49.5	0.8	16	32	60	28	10	8	100	68	10	6
17			50.8	63.9	49.2 ~ 51.5	0.8	16	32	60	28	10	8	100	68	10	6
18	50A	2	54.0	70.0	53.0 ~ 55.0	1.0	16	32	80	44	15	8	150	110	15	8
19			57.0	73.0	56.0 ~ 58.0	1.0	16	32	80	44	15	8	150	110	15	8
20			60.5	76.5	59.0 ~ 61.5	1.0	16	32	80	44	15	8	150	110	15	8
21			63.0	79.0	62.0 ~ 64.0	1.0	16	32	80	44	15	8	150	110	15	8
26	65A	2 1/2	66.7	82.7	65.4 ~ 68.3	1.0	14	28	80	44	15	8	150	110	15	8
25			69.0	85.0	68.5 ~ 71.0	1.0	14	28	80	44	15	8	150	110	15	8
23			73.0	89.0	72.5 ~ 75.5	1.0	14	28	80	44	15	8	150	110	15	8
24			76.3	92.3	75.0 ~ 78.0	1.0	14	28	80	44	15	8	150	110	15	8
30	80A	3	79.9	99.9	78.8 ~ 82.0	1.0	14	28	110	59	40	12	200	150	40	12
27			84.0	104.0	82.5 ~ 85.5	1.0	14	28	110	59	40	12	200	150	40	12
28			89.1	109.1	88.0 ~ 91.0	1.0	14	28	110	59	40	12	200	150	40	12
32	90A	3 1/2	101.6	121.6	100.0 ~ 103.0	1.0	14	28	110	59	40	12	200	150	40	12
34	100A	4	104.0	124.0	102.0 ~ 105.0	1.0	14	28	110	59	60	12	200	150	60	12
37			106.3	126.3	105.0 ~ 107.5	1.0	14	28	110	59	60	12	200	150	60	12
35			108.0	128.0	106.0 ~ 109.0	1.0	14	28	110	59	60	12	200	150	60	12
38			110.0	130.0	108.5 ~ 111.5	1.0	14	28	110	59	60	12	200	150	60	12
36			114.3	134.3	113.0 ~ 116.0	1.0	14	28	110	59	60	12	200	150	60	12
Q2	125A	5	125.0	146.5	123.0 ~ 126.0	1.5	14	28	111	59	60	12	201	150	60	12
42			127.0	148.5	125.0 ~ 129.0	1.5	14	28	111	59	60	12	201	150	60	12
43			129.0	150.5	127.5 ~ 130.0	1.5	14	28	111	59	60	12	201	150	60	12
S4			130.2	151.7	129.0 ~ 131.0	1.5	14	28	111	59	60	12	201	150	60	12
39			133.0	154.5	131.0 ~ 135.0	1.5	14	28	111	59	60	12	201	150	60	12
40			139.8	161.3	138.0 ~ 142.0	1.5	14	28	111	59	60	12	201	150	60	12
41			141.3	162.8	139.5 ~ 143.5	1.5	14	28	111	59	60	12	201	150	60	12

Item No.	Pipe OD			D (mm)	Clamping Range (mm)	Thick. (mm)	Working Pressure (bar)		MJH				MJHL			
	ND	inch	actual(mm)				Ship	Ind.	Length (mm)		Torque (Nm)	Bolt (M)	Length (mm)		Torque (Nm)	Bolt (M)
									L	I			L	I		
49	150A	6	150.0	171.5	148.0 ~ 152.0	1.5	12	24	111	59	60	12	201	150	60	12
44			154.0	175.5	151.5 ~ 155.5	1.5	12	24	111	59	60	12	201	150	60	12
45			159.0	180.5	156.0 ~ 160.0	1.5	12	24	111	59	60	12	201	150	60	12
46			165.2	186.7	164.0 ~ 167.0	1.5	12	24	111	59	60	12	201	150	60	12
47			168.3	189.8	166.0 ~ 170.0	1.5	12	24	111	59	60	12	201	150	60	12
Q6	175A	7	180.0	201.5	178.0 ~ 182.0	1.5	10	20	111	59	60	12	-	-	-	-
54	200A	8	200.0	224.5	198.0 ~ 203.0	2.0	8	16	150	89	80	14	250	158	80	16
55			204.0	228.5	202.0 ~ 206.0	2.0	8	16	150	89	80	14	250	158	80	16
51			216.3	240.8	214.0 ~ 218.5	2.0	8	16	150	89	80	14	250	158	80	16
52			219.1	243.6	216.5 ~ 221.5	2.0	8	16	150	89	80	14	250	158	80	16
58	250A	10	250.0	274.5	246.0 ~ 253.0	2.0	8	16	150	89	80	14	250	158	80	16
59			254.0	278.5	251.0 ~ 257.0	2.0	8	16	150	89	80	14	250	158	80	16
56			267.4	291.9	262.0 ~ 269.0	2.0	8	16	150	89	80	14	250	158	80	16
57			273.1	297.6	270.0 ~ 276.0	2.0	8	16	150	89	80	14	250	158	80	16
66	300A	12	304.0	328.5	301.5 ~ 308.0	2.0	7	14	150	89	80	14	250	158	80	16
61			318.5	343.0	316.0 ~ 322.5	2.0	7	14	150	89	80	14	250	158	80	16
64			323.9	348.4	322.0 ~ 328.0	2.0	7	14	150	89	80	14	250	158	80	16
67	350A	14	355.6	380.1	352.0 ~ 359.5	2.0	7	14	150	89	85	14	250	158	85	16
71	400A	16	406.4	430.9	402.0 ~ 410.0	2.0	6	12	150	89	85	14	250	158	85	16
74	450A	18	457.2	481.7	453.0 ~ 460.0	2.0	6	12	150	89	100	14	250	158	100	16
77	500A	20	508.0	532.5	504.0 ~ 512.0	2.0	5	10	150	89	100	14	250	158	100	16
80	550A	22	558.8	583.3	555.0 ~ 563.0	2.0	4.6	9.2	150	89	100	14	-	-	-	-
83	600A	24	609.6	634.1	605.0 ~ 614.0	2.0	4.2	8.4	150	89	100	14	-	-	-	-

[Remarks]

D value varies depending on how much bolts are tightened.

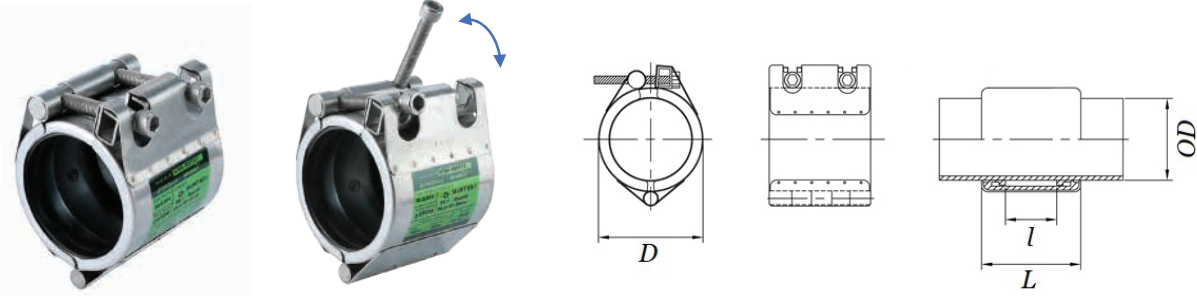
Burst pressure ≥ working pressure for ship x safety factor (4) = working pressure for industry x safety factor (2)

MJD, MJT, MJF (Multi-Locks Type) for over ND600, instead of MJH (page 22~24).

MJDL, MJTL, MJFL (Multi-Locks Long Type) for over ND500, instead of MJHL (page 22~24).

MJDF, MJDFL (Multi-Locks Force Type) for higher pressure (page 23).

HINGE TYPE CLAMP - BOLT ROTATING patent



This is the improved version of MJH. You can lock up clamp simply by ① swiveling bolt, the end of which is already inserted into bar nut, ② putting it onto bar washer, and ③ bolting up. The process is very simple and reduces working time compared to MJH or other types.

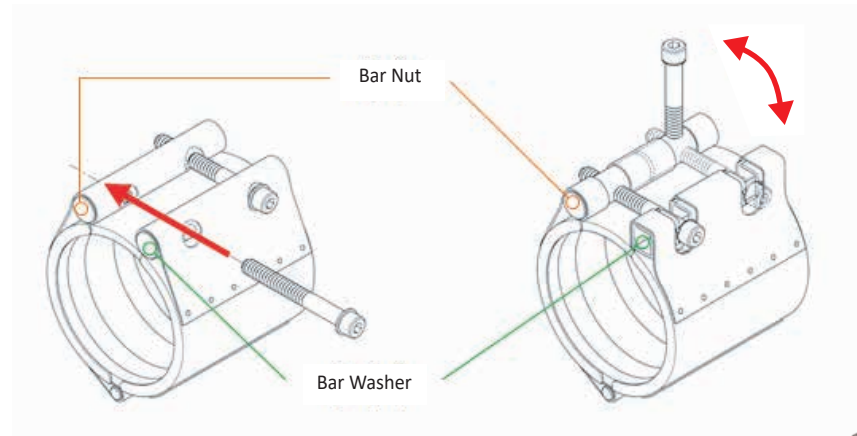
■ MJHT 15A~600A

Item No.	Pipe OD			D (mm)	Clamping Range (mm)	Thickness (mm)	Working Pressure (bar)		Length (mm)		Torque (Nm)	Bolt (M)
	ND	inch	actual (mm)				Ship	Industry	L	l		
01	15A	1/2	21.7	34.8	21.0 ~ 23.0	0.8	16	32	60	28	10	6
05	20A	3/4	25.0	38.1	24.0 ~ 26.0	0.8	16	32	60	28	10	8
04			27.2	40.3	26.0 ~ 28.0	0.8	16	32	60	28	10	8
06			28.2	41.3	26.4 ~ 29.0	0.8	16	32	60	28	10	8
08	25A	1	30.0	43.1	29.0 ~ 31.0	0.8	16	32	60	28	10	8
09			32.0	45.1	31.0 ~ 33.0	0.8	16	32	60	28	10	8
07			34.0	47.1	33.0 ~ 35.0	0.8	16	32	60	28	10	8
N9			35.0	48.1	34.0 ~ 36.0	0.8	16	32	60	28	10	8
10	32A	1 1/4	38.0	51.1	37.0 ~ 39.0	0.8	16	32	60	28	10	8
13			40.9	54.0	39.5 ~ 41.5	0.8	16	32	60	28	10	8
11			42.7	55.8	42.0 ~ 44.0	0.8	16	32	60	28	10	8
12			44.5	57.6	44.0 ~ 46.0	0.8	16	32	60	28	10	8
15	40A	1 1/2	48.6	61.7	47.5 ~ 49.5	0.8	16	32	60	28	10	8
17			50.8	63.9	49.2 ~ 51.5	0.8	16	32	60	28	10	8
18	50A	2	54.0	70.0	53.0 ~ 55.0	1.0	16	32	80	44	15	8
19			57.0	73.0	56.0 ~ 58.0	1.0	16	32	80	44	15	8
20			60.5	76.5	59.0 ~ 61.5	1.0	16	32	80	44	15	8
21			63.0	79.0	62.0 ~ 64.0	1.0	16	32	80	44	15	8
26	65A	2 1/2	66.7	82.7	65.4 ~ 68.3	1.0	14	28	80	44	15	8
25			69.0	85.0	68.5 ~ 71.0	1.0	14	28	80	44	15	8
23			73.0	89.0	72.5 ~ 75.5	1.0	14	28	80	44	15	8
24			76.3	92.3	75.0 ~ 78.0	1.0	14	28	80	44	15	8
30	80A	3	79.9	99.9	78.8 ~ 82.0	1.0	14	28	110	59	40	12
27			84.0	104.0	82.5 ~ 85.5	1.0	14	28	110	59	40	12
28			89.1	109.1	88.0 ~ 91.0	1.0	14	28	110	59	40	12
32	90A	3 1/2	101.6	121.6	100.0 ~ 103.0	1.0	14	28	110	59	40	12
34	100A	4	104.0	124.0	102.0 ~ 105.0	1.0	14	28	110	59	60	12
37			106.3	126.3	105.0 ~ 107.5	1.0	14	28	110	59	60	12
35			108.0	128.0	106.0 ~ 109.0	1.0	14	28	110	59	60	12
38			110.0	130.0	108.5 ~ 111.5	1.0	14	28	110	59	60	12
36			114.3	134.3	113.0 ~ 116.0	1.0	14	28	110	59	60	12
Q2	125A	5	125.0	146.5	123.0 ~ 126.0	1.5	14	28	111	59	60	12
42			127.0	148.5	125.0 ~ 129.0	1.5	14	28	111	59	60	12
43			129.0	150.5	127.5 ~ 130.0	1.5	14	28	111	59	60	12
S4			130.2	151.7	129.0 ~ 131.0	1.5	14	28	111	59	60	12
39			133.0	154.5	131.0 ~ 135.0	1.5	14	28	111	59	60	12
40			139.8	161.3	138.0 ~ 142.0	1.5	14	28	111	59	60	12
41			141.3	162.8	139.5 ~ 143.5	1.5	14	28	111	59	60	12

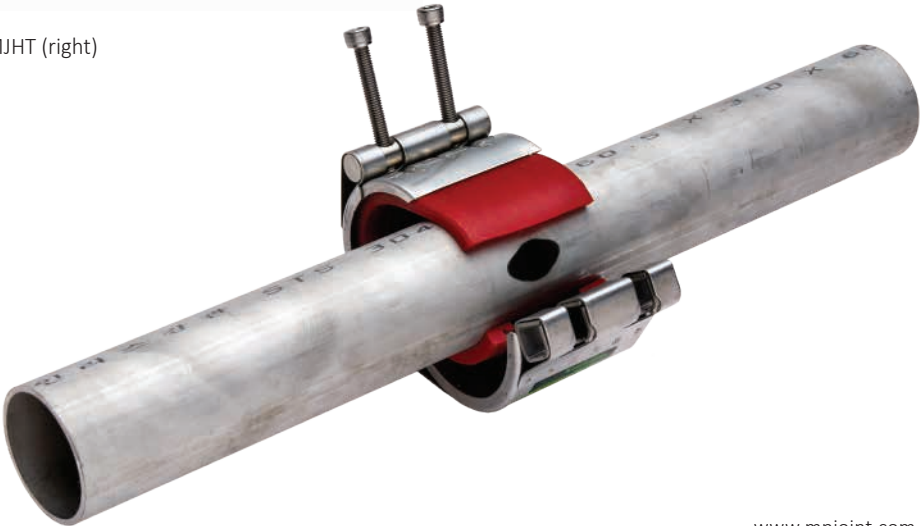
Item No.	Pipe OD			D (mm)	Clamping Range (mm)	Thickness (mm)	Working Pressure (bar)		Length (mm)		Torque (Nm)	Bolt (M)
	ND	inch	actual (mm)				Ship	Industry	L	I		
49	150A	6	150.0	171.5	148.0 ~ 152.0	1.5	12	24	111	59	60	12
44			154.0	175.5	151.5 ~ 155.5	1.5	12	24	111	59	60	12
45			159.0	180.5	156.0 ~ 160.0	1.5	12	24	111	59	60	12
46			165.2	186.7	164.0 ~ 167.0	1.5	12	24	111	59	60	12
47			168.3	189.8	166.0 ~ 170.0	1.5	12	24	111	59	60	12
Q6	175A	7	180.0	201.5	178.0 ~ 182.0	1.5	10	20	111	59	60	12
54	200A	8	200.0	224.5	198.0 ~ 203.0	2.0	8	16	150	89	80	14
55			204.0	228.5	202.0 ~ 206.0	2.0	8	16	150	89	80	14
51			216.3	240.8	214.0 ~ 218.5	2.0	8	16	150	89	80	14
52			219.1	243.6	216.5 ~ 221.5	2.0	8	16	150	89	80	14
58	250A	10	250.0	274.5	246.0 ~ 253.0	2.0	8	16	150	89	80	14
59			254.0	278.5	251.0 ~ 257.0	2.0	8	16	150	89	80	14
56			267.4	291.9	262.0 ~ 269.0	2.0	8	16	150	89	80	14
57			273.1	297.6	270.0 ~ 276.0	2.0	8	16	150	89	80	14
66	300A	12	304.0	328.5	301.5 ~ 308.0	2.0	7	14	150	89	80	14
61			318.5	343.0	316.0 ~ 322.5	2.0	7	14	150	89	80	14
64			323.9	348.4	322.0 ~ 328.0	2.0	7	14	150	89	80	14
67	350A	14	355.6	380.1	352.0 ~ 359.5	2.0	7	14	150	89	85	14
71	400A	16	406.4	430.9	402.0 ~ 410.0	2.0	6	12	150	89	85	14
74	450A	18	457.2	481.7	453.0 ~ 460.0	2.0	6	12	150	89	100	14
77	500A	20	508.0	532.5	504.0 ~ 512.0	2.0	5	10	150	89	100	14
80	550A	22	558.8	583.3	555.0 ~ 563.0	2.0	4.6	9.2	150	89	100	14
83	600A	24	609.6	634.1	605.0 ~ 614.0	2.0	4.2	8.4	150	89	100	14

[Remarks]

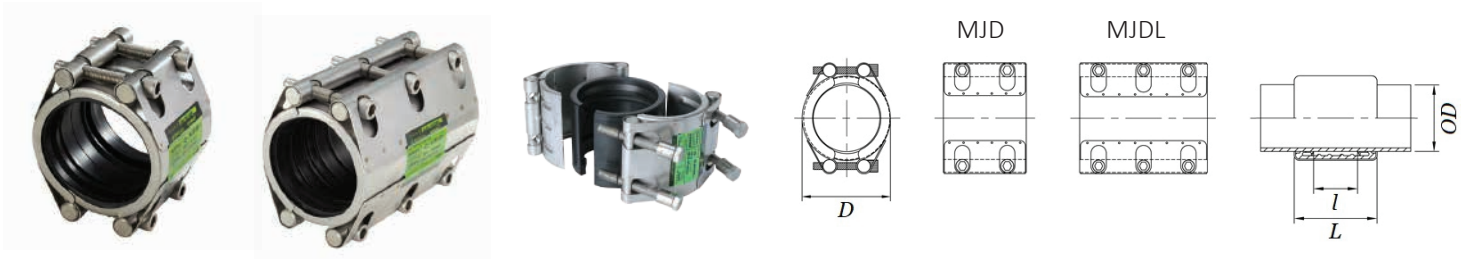
- D value varies depending on how much bolts are tightened.
- Burst pressure ≥ working pressure for ship x safety factor (4) = working pressure for industry x safety factor (2)
- MJD, MJT, MJF (Multi-Locks Type) for over ND600 (page 22~24).
- MJDF (Multi-Locks Force Type) for higher pressure (page 23).



MJH (left) vs. MJHT (right)



MULTI-LOCKS TYPE CLAMP - 2 LOCKS



Multi-Locks Type Clamp- 2~4 Locks are composed of two, three, or four pieces of casing and a lock part at each end. They have better tightening capabilities and a wider clamping range. They are easy to install even on large diameter pipes. (3&4 locks on page 24)

■ MJD 13A~1000A / MJDL 15A~1000A

Item No.	Pipe OD			D (mm)	Clamping Range (mm)	Thick. (mm)	Working Pressure (bar)		MJD				MJDL			
	ND	inch	actual (mm)				Ship	Ind.	Length (mm)		Torque (Nm)	Bolt (M)	Length (mm)		Torque (Nm)	Bolt (M)
									L	I			L	I		
U2	13A		15.8	28.9	14.0 ~ 17.0	0.8	16	32	60	28	10	6	-	-	-	-
02	15A	1/2	20.0	33.1	19.5 ~ 21.3	0.8	16	32	60	28	10	6	100	68	10	6
01			21.7	34.8	21.0 ~ 23.0	0.8	16	32	60	28	10	6	100	68	10	6
05	20A	3/4	25.0	38.1	24.0 ~ 26.5	0.8	16	32	60	28	10	6	100	68	10	6
04			27.2	40.3	26.0 ~ 29.0	0.8	16	32	60	28	10	6	100	68	10	6
06			28.2	41.3	26.4 ~ 29.5	0.8	16	32	60	28	10	6	100	68	10	6
08	25A	1	30.0	43.1	29.0 ~ 31.5	0.8	16	32	60	28	10	6	100	68	10	6
09			32.0	45.1	31.0 ~ 33.5	0.8	16	32	60	28	10	6	100	68	10	6
07	32A	1 1/4	34.0	47.1	33.0 ~ 35.5	0.8	16	32	60	28	10	6	100	68	10	6
10			38.0	51.1	37.0 ~ 39.5	0.8	16	32	60	28	10	6	100	68	10	6
13			40.9	54.0	39.5 ~ 41.8	0.8	16	32	60	28	10	6	100	68	10	6
11			42.7	55.8	41.0 ~ 44.5	0.8	16	32	60	28	10	6	100	68	10	6
12			44.5	57.6	44.0 ~ 46.5	0.8	16	32	60	28	10	6	100	68	10	6
15	40A	1 1/2	48.6	61.7	47.5 ~ 50.5	0.8	16	32	60	28	10	6	100	68	10	6
17			50.8	63.9	48.6 ~ 51.5	0.8	16	32	60	28	10	6	100	68	10	6
18	50A	2	54.0	70.0	53.0 ~ 56.0	1.0	16	32	80	44	15	8	150	110	15	8
19			57.0	73.0	56.0 ~ 59.0	1.0	16	32	80	44	15	8	150	110	15	8
20			60.5	76.5	59.0 ~ 62.0	1.0	16	32	80	44	15	8	150	110	15	8
21			63.0	79.0	62.0 ~ 65.0	1.0	16	32	80	44	15	8	150	110	15	8
26	65A	2 1/2	66.7	82.7	64.4 ~ 69.0	1.0	14	28	80	44	15	8	150	110	15	8
25			69.0	85.0	67.5 ~ 72.0	1.0	14	28	80	44	15	8	150	110	15	8
23			73.0	89.0	71.5 ~ 76.5	1.0	14	28	80	44	15	8	150	110	15	8
24			76.3	92.3	75.0 ~ 79.0	1.0	14	28	80	44	15	8	150	110	15	8
30	80A	3	79.9	99.9	77.0 ~ 83.0	1.0	14	28	110	59	20	12	200	150	20	12
27			84.0	104.0	81.0 ~ 86.0	1.0	14	28	110	59	20	12	200	150	20	12
28			89.1	109.1	86.0 ~ 92.0	1.0	14	28	110	59	20	12	200	150	20	12
32	90A	3 1/2	101.6	121.6	100.0 ~ 104.0	1.0	14	28	110	59	20	12	200	150	20	12
34	100A	4	104.0	124.0	102.0 ~ 106.0	1.0	14	28	110	59	20	12	200	150	20	12
37			106.3	126.3	105.0 ~ 108.5	1.0	14	28	110	59	20	12	200	150	20	12
35			108.0	128.0	106.0 ~ 110.0	1.0	14	28	110	59	20	12	200	150	20	12
38			110.0	130.0	108.5 ~ 113.5	1.0	14	28	110	59	20	12	200	150	20	12
36			114.3	134.3	113.0 ~ 118.0	1.0	14	28	110	59	20	12	200	150	20	12
Q2			125A	5	125.0	146.5	123.0 ~ 126.5	1.5	14	28	111	59	30	12	201	150
42	127.0	148.5			125.0 ~ 129.5	1.5	14	28	111	59	30	12	201	150	30	12
43	129.0	150.5			127.5 ~ 131.0	1.5	14	28	111	59	30	12	201	150	30	12
S4	130.2	151.7			128.2 ~ 132.7	1.5	14	28	111	59	30	12	201	150	30	12
39	133.0	154.5			131.0 ~ 135.5	1.5	14	28	111	59	30	12	201	150	30	12
40	139.8	161.3			138.0 ~ 142.5	1.5	14	28	111	59	30	12	201	150	30	12
41	141.3	162.8			139.5 ~ 144.0	1.5	14	28	111	59	30	12	201	150	30	12

Item No.	Pipe OD			D (mm)	Clamping Range (mm)	Thick. (mm)	Working Pressure (bar)		MJD				MJDL			
	ND	inch	actual (mm)				Ship	Ind.	Length (mm)		Torque (Nm)	Bolt (M)	Length (mm)		Torque (Nm)	Bolt (M)
									L	I			L	I		
49	150A	6	150.0	171.5	146.8 ~ 152.5	1.5	12	24	111	59	30	12	201	150	30	12
44			154.0	175.5	151.5 ~ 156.0	1.5	12	24	111	59	30	12	201	150	30	12
45			159.0	180.5	156.0 ~ 161.0	1.5	12	24	111	59	30	12	201	150	30	12
46			165.2	186.7	164.0 ~ 168.5	1.5	12	24	111	59	30	12	201	150	30	12
47			168.3	189.8	166.0 ~ 170.5	1.5	12	24	111	59	30	12	201	150	30	12
Q6	175A	7	180.0	201.5	178.0 ~ 183.0	1.5	10	20	111	59	40	12	-	-	-	-
54	200A	8	200.0	224.5	198.0 ~ 203.5	2.0	8	16	150	89	55	14	250	158	55	16
55			204.0	228.5	202.0 ~ 206.5	2.0	8	16	150	89	55	14	250	158	55	16
51			216.3	240.8	214.0 ~ 219.0	2.0	8	16	150	89	55	14	250	158	55	16
52			219.1	243.6	216.5 ~ 222.0	2.0	8	16	150	89	55	14	250	158	55	16
58	250A	10	250.0	274.5	244.0 ~ 255.0	2.0	8	16	150	89	55	14	250	158	55	16
59			254.0	278.5	251.0 ~ 257.0	2.0	8	16	150	89	55	14	250	158	55	16
56			267.4	291.9	262.0 ~ 270.0	2.0	8	16	150	89	55	14	250	158	55	16
57			273.1	297.6	270.0 ~ 277.0	2.0	8	16	150	89	55	14	250	158	55	16
66	300A	12	304.0	328.5	301.5 ~ 309.0	2.0	7	14	150	89	85	14	250	158	85	16
61			318.5	343.0	316.0 ~ 323.0	2.0	7	14	150	89	85	14	250	158	85	16
64			323.9	348.4	322.0 ~ 329.0	2.0	7	14	150	89	85	14	250	158	85	16
67	350A	14	355.6	380.1	352.0 ~ 361.0	2.0	7	14	150	89	85	14	250	158	85	16
71	400A	16	406.4	430.9	402.0 ~ 411.0	2.0	6	12	150	89	85	14	250	158	85	16
74	450A	18	457.2	481.7	453.0 ~ 462.0	2.0	6	12	150	89	100	14	250	158	100	16
77	500A	20	508.0	532.5	504.0 ~ 513.0	2.0	5	10	150	89	100	14	250	158	100	16
80	550A	22	558.8	583.3	554.0 ~ 564.0	2.0	4.6	9.2	150	89	100	14	250	158	100	16
83	600A	24	609.6	634.1	605.0 ~ 615.0	2.0	4.2	8.4	150	89	100	14	250	158	100	16
86	650A	26	660.4	684.9	654.0 ~ 666.0	2.0	4.0	8.0	150	89	100	14	250	158	100	16
88	700A	28	711.2	735.7	705.0 ~ 717.0	2.0	3.7	7.4	150	89	100	14	250	158	100	16
91	750A	30	762.0	786.5	756.0 ~ 768.0	2.0	3.6	7.2	150	89	100	14	250	158	100	16
93	800A	32	812.8	837.3	806.0 ~ 818.0	2.0	3.4	6.8	150	89	100	14	250	158	100	16
96	850A	34	863.6	888.1	857.0 ~ 869.0	2.0	3.2	6.4	150	89	100	14	250	158	100	16
98	900A	36	914.4	938.9	908.0 ~ 920.0	2.0	3.0	6.0	150	89	100	14	250	158	100	16
L1	1000A	40	1016.0	1040.5	1010.0 ~ 1022.0	2.0	2.7	5.4	150	89	100	14	250	158	100	16

[Remarks]

D value varies depending on how much bolts are tightened.

Burst pressure ≥ working pressure for ship x safety factor (4) = working pressure for industry x safety factor (2)

Clamp length(L) 300mm and 400mm are available for ND200 and above.

MJT, MJTL, MJF, MJFL (Multi-Locks Type - 3&4 Locks) for over ND1000 (page 24).

Multi-Locks Type Clamps can be used for both leakage repair and connection. Gasket is cut for leakage repair, but circular for connection (page 12~14).

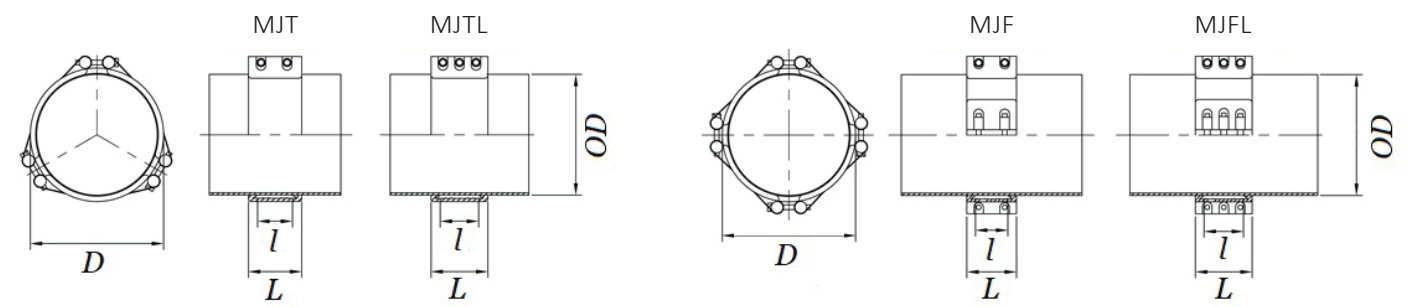
MJDF / MJDFL 65A~1000A

MJDF/MJDFL with a thicker casing can withstand higher pressure. (working pressure for general industry)

ND	MJDF / MJDFL	MJD / MJDL	ND	MJDF / MJDFL	MJD / MJDL	ND	MJDF / MJDFL	MJD / MJDL
65A~125A	32bar	28bar	400A	20bar	12bar	700A	11bar	7.4bar
150A	32bar	24bar	450A	19bar	12bar	750A	10.5bar	7.2bar
175A	28bar	20bar	500A	14bar	10bar	800A	10.0bar	6.8bar
200A	24bar	16bar	550A	14bar	9.2bar	850A	9.3bar	6.4bar
250A	20bar	16bar	600A	12bar	8.4bar	900A	8.8bar	6.0bar
300A~350A	20bar	14bar	650A	12bar	8.0bar	1000A	8.0bar	5.4bar

[Remarks] Burst pressure ≥ working pressure for industry x safety factor (2)

MULTI-LOCKS TYPE CLAMP - 3&4 LOCKS



MJT / MJTL 1100A~1500A

Item No.	Pipe OD			D (mm)	Clamping Range (mm)	Thick. (mm)	Pressure (bar)		MJT				MJTL			
									Length (mm)		Torque (Nm)	Bolt (M)	Length (mm)		Torque (Nm)	Bolt (M)
	ND	inch	actual (mm)				Working	Max.	L	I			L	I		
L6	1100A	44	1117.6	1142.1	1111.0 ~ 1123.0	2.0	5.0	10.0	150	89	100	14	250	158	100	16
L8	1200A	48	1219.2	1243.7	1213.0 ~ 1225.0	2.0	4.6	9.2	150	89	100	14	250	158	100	16
M1	1300A	52	1320.8	1345.3	1316.0 ~ 1325.0	2.0	4.2	8.4	150	89	100	14	250	158	100	16
L0	1350A	54	1371.6	1396.1	1365.0 ~ 1377.0	2.0	4.0	8.0	150	89	100	14	250	158	100	16
T9	1400A	56	1422.4	1446.9	1418.0 ~ 1427.0	2.0	3.8	7.6	150	89	100	14	250	158	100	16
M2	1500A	60	1524.0	1548.5	1518.0 ~ 1530.0	2.0	3.6	7.2	150	89	100	14	250	158	100	16

MJF / MJFL 1600A~4000A

Item No.	Pipe OD			D (mm)	Clamping Range (mm)	Thick. (mm)	Pressure (bar)		MJF				MJFL			
									Length (mm)		Torque (Nm)	Bolt (M)	Length (mm)		Torque (Nm)	Bolt (M)
	ND	inch	actual (mm)				Working	Max.	L	I			L	I		
M5	1600A	64	1625.6	1650.1	1621.0 ~ 1631.0	2.0	3.4	6.8	150	89	100	14	250	158	100	16
M7	1650A	66	1676.4	1700.9	1672.0 ~ 1682.0	2.0	3.2	6.4	150	89	100	14	250	158	100	16
M8	1700A	68	1727.2	1751.7	1722.0 ~ 1732.0	2.0	3.2	6.4	150	89	100	14	250	158	100	16
M9	1800A	72	1828.8	1853.3	1822.0 ~ 1834.0	2.0	3.0	6.0	150	89	100	14	250	158	100	16
N1	1900A	76	1930.4	1954.9	1924.0 ~ 1936.0	2.0	2.8	5.6	150	89	100	14	250	158	100	16
N3	2000A	80	2032.0	2056.5	2026.0 ~ 2038.0	2.0	2.6	5.2	150	89	100	14	250	158	100	16

[Remarks]

D value varies depending on how much bolts are tightened.

Burst pressure ≥ working pressure x safety factor (2)

Clamp length(L) 300mm and 400mm are available.

Big-size clamps up to ND4000 are available.

MJTF / MJTFL 1100A~1500A

ND	MJTF / MJTFL	MJT / MJTL
1100A	7.2bar	5.0bar
1200A	6.8bar	4.6bar
1300A	6.2bar	4.2bar
1350A	6.0bar	4.0bar
1400A	5.8bar	3.8bar
1500A	5.4bar	3.6bar

MJFF / MJFFL 1600A~4000A

ND	MJFF / MJFFL	MJF / MJFL
1600A	5.0bar	3.4bar
1650A	4.8bar	3.2bar
1700A	4.6bar	3.2bar
1800A	4.4bar	3.0bar
1900A	4.2bar	2.8bar
2000A	4.0bar	2.6bar

MJTF/MJTFL, MJFF/MJFFL with a thicker casing can withstand higher pressure. (working pressure)

[Remarks]

Burst pressure ≥ working pressure x safety factor (2)

Big-size clamps up to ND4000 are available.

SINGLE LOCK TYPE CLAMP



This is the basic repair clamp. You can tighten clamp easily with a fastener.

■ MJR 20A~600A / MJRL 25A~600A

Item No.	Pipe OD			D (mm)	Clamping Range (mm)	Thick. (mm)	Working Pressure (bar)		MJR				MJRL			
	ND	inch	actual (mm)				Ship	Ind.	Length (mm)		Torque (Nm)	Bolt (M)	Length (mm)		Torque (Nm)	Bolt (M)
									L	l			L	l		
05	20A	3/4	25.0	38.1	24.0 ~ 26.0	0.8	16	32	60	28	10	8	-	-	-	-
04			27.2	40.3	26.0 ~ 28.0	0.8	16	32	60	28	10	8	-	-	-	-
06			28.2	41.3	26.4 ~ 29.0	0.8	16	32	60	28	10	8	-	-	-	-
08	25A	1	30.0	43.1	29.0 ~ 31.0	0.8	16	32	60	28	10	8	100	68	10	8
09			32.0	45.1	31.0 ~ 33.0	0.8	16	32	60	28	10	8	100	68	10	8
07			34.0	47.1	33.0 ~ 35.0	0.8	16	32	60	28	10	8	100	68	10	8
N9			35.0	48.1	34.0 ~ 36.0	0.8	16	32	60	28	10	8	100	68	10	8
10	32A	1 1/4	38.0	51.1	37.0 ~ 39.0	0.8	16	32	60	28	10	8	100	68	10	8
13			40.9	54.0	39.5 ~ 41.5	0.8	16	32	60	28	10	8	100	68	10	8
11			42.7	55.8	42.0 ~ 44.0	0.8	16	32	60	28	10	8	100	68	10	8
12			44.5	57.6	44.0 ~ 46.0	0.8	16	32	60	28	10	8	100	68	10	8
15	40A	1 1/2	48.6	61.7	47.5 ~ 49.5	0.8	16	32	60	28	10	8	100	68	10	8
17			50.8	63.9	49.2 ~ 51.5	0.8	16	32	60	28	10	8	100	68	10	8
18	50A	2	54.0	70.0	53.0 ~ 55.0	1.0	16	32	80	44	15	8	150	110	15	8
19			57.0	73.0	56.0 ~ 58.0	1.0	16	32	80	44	15	8	150	110	15	8
20			60.5	76.5	59.0 ~ 61.5	1.0	16	32	80	44	15	8	150	110	15	8
21			63.0	79.0	62.0 ~ 64.0	1.0	16	32	80	44	15	8	150	110	15	8
26	65A	2 1/2	66.7	82.7	65.4 ~ 68.3	1.0	14	28	80	44	15	8	150	110	15	8
25			69.0	85.0	68.5 ~ 71.0	1.0	14	28	80	44	15	8	150	110	15	8
23			73.0	89.0	72.5 ~ 75.5	1.0	14	28	80	44	15	8	150	110	15	8
24			76.3	92.3	75.0 ~ 78.0	1.0	14	28	80	44	15	8	150	110	15	8
30	80A	3	79.9	99.9	78.8 ~ 82.0	1.0	14	28	110	59	20	12	200	150	20	12
27			84.0	104.0	82.5 ~ 85.5	1.0	14	28	110	59	20	12	200	150	20	12
28			89.1	109.1	88.0 ~ 91.0	1.0	14	28	110	59	20	12	200	150	20	12
32	90A	3 1/2	101.6	121.6	100.0 ~ 103.0	1.0	14	28	110	59	20	12	200	150	20	12
34	100A	4	104.0	124.0	102.0 ~ 105.0	1.0	14	28	110	59	20	12	200	150	20	12
37			106.3	126.3	105.0 ~ 107.5	1.0	14	28	110	59	20	12	200	150	20	12
35			108.0	128.0	106.0 ~ 109.0	1.0	14	28	110	59	20	12	200	150	20	12
38			110.0	130.0	108.5 ~ 111.5	1.0	14	28	110	59	20	12	200	150	20	12
36			114.3	134.3	113.0 ~ 116.0	1.0	14	28	110	59	20	12	200	150	20	12
Q2			125.0	146.5	123.0 ~ 126.0	1.5	14	28	111	59	30	12	201	150	30	12
42	125A	5	127.0	148.5	125.0 ~ 129.0	1.5	14	28	111	59	30	12	201	150	30	12
43			129.0	150.5	127.5 ~ 130.0	1.5	14	28	111	59	30	12	201	150	30	12
S4			130.2	151.7	129.0 ~ 131.0	1.5	14	28	111	59	30	12	201	150	30	12
39			133.0	154.5	131.0 ~ 135.0	1.5	14	28	111	59	30	12	201	150	30	12
40			139.8	161.3	138.0 ~ 142.0	1.5	14	28	111	59	30	12	201	150	30	12
41			141.3	162.8	139.5 ~ 143.5	1.5	14	28	111	59	30	12	201	150	30	12

Item No.	Pipe OD			D (mm)	Clamping Range (mm)	Thick. (mm)	Working Pressure (bar)		MJR				MJRL			
									Length (mm)		Torque (Nm)	Bolt (M)	Length (mm)		Torque (Nm)	Bolt (M)
	ND	inch	actual(mm)				Ship	Ind.	L	I			L	I		
49	150A	6	150.0	171.5	148.0 ~ 152.0	1.5	12	24	111	59	30	12	201	150	30	12
44			154.0	175.5	151.5 ~ 155.5	1.5	12	24	111	59	30	12	201	150	30	12
45			159.0	180.5	156.0 ~ 160.0	1.5	12	24	111	59	30	12	201	150	30	12
46			165.2	186.7	164.0 ~ 167.0	1.5	12	24	111	59	30	12	201	150	30	12
47			168.3	189.8	166.0 ~ 170.0	1.5	12	24	111	59	30	12	201	150	30	12
Q6	175A	7	180.0	201.5	178.0 ~ 182.0	1.5	10	20	111	59	40	12	-	-	-	-
54	200A	8	200.0	224.5	198.0 ~ 203.0	2.0	8	16	150	89	55	14	250	158	55	16
55			204.0	228.5	202.0 ~ 206.0	2.0	8	16	150	89	55	14	250	158	55	16
51			216.3	240.8	214.0 ~ 218.5	2.0	8	16	150	89	55	14	250	158	55	16
52			219.1	243.6	216.5 ~ 221.5	2.0	8	16	150	89	55	14	250	158	55	16
58	250A	10	250.0	274.5	246.0 ~ 253.0	2.0	8	16	150	89	55	14	250	158	55	16
59			254.0	278.5	251.0 ~ 257.0	2.0	8	16	150	89	55	14	250	158	55	16
56			267.4	291.9	262.0 ~ 269.0	2.0	8	16	150	89	55	14	250	158	55	16
57			273.1	297.6	270.0 ~ 276.0	2.0	8	16	150	89	55	14	250	158	55	16
66	300A	12	304.0	328.5	301.5 ~ 308.0	2.0	7	14	150	89	85	14	250	158	85	16
61			318.5	343.0	316.0 ~ 322.5	2.0	7	14	150	89	85	14	250	158	85	16
64			323.9	348.4	322.0 ~ 328.0	2.0	7	14	150	89	85	14	250	158	85	16
67	350A	14	355.6	380.1	352.0 ~ 359.5	2.0	7	14	150	89	85	14	250	158	85	16
71	400A	16	406.4	430.9	402.0 ~ 410.0	2.0	6	12	150	89	85	14	250	158	85	16
74	450A	18	457.2	481.7	453.0 ~ 460.0	2.0	6	12	150	89	100	14	250	158	100	16
77	500A	20	508.0	532.5	504.0 ~ 512.0	2.0	5	10	150	89	100	14	250	158	100	16
80	550A	22	558.8	583.3	555.0 ~ 563.0	2.0	4.6	9.2	150	89	100	14	250	158	100	16
83	600A	24	609.6	634.1	605.0 ~ 614.0	2.0	4.2	8.4	150	89	100	14	250	158	100	16

[Remarks]

D value varies depending on how much bolts are tightened.

Burst pressure ≥ working pressure for ship x safety factor (4) = working pressure for industry x safety factor (2)

MJD, MJDL, etc. (Multi-Locks Type) for over ND600 (page 22 ~ 24).

MJDF, MJDFL (Multi-Locks Force Type) for higher pressure (page 23).

ELBOW REPAIR CLAMP utility model



This is useful for repairing a leaking area on an elbow or a weld, or covering up a weld to prevent leaks. This is a top-bottom separated type, like MJD.

■ MJER 13A~500A

Item No.	Pipe OD			D (mm)	Clamping Range (mm)	Thickness (mm)	Pressure (bar)		Length (mm)		Torque (Nm)	Bolt (M)
	ND	inch	actual (mm)				Working	Max.	L	I		
U2	13A		15.8	34.0	14.0 ~ 17.0	1.0	17.5	35	27	8	10	6
02	15A	1/2	20.0	38.0	19.5 ~ 21.3	1.0	17.5	35	27	10	10	6
01			21.7	39.0	21.0 ~ 23.0	1.0	17.5	35	27	10	10	6
05	20A	3/4	25.0	43.0	24.0 ~ 26.5	1.0	17.5	35	27	10	10	6
04			27.2	45.0	26.0 ~ 29.0	1.0	17.5	35	27	10	10	6
06			28.2	46.0	26.4 ~ 29.5	1.0	17.5	35	27	10	10	6
08	25A	1	30.0	48.0	29.0 ~ 31.5	1.0	17.5	35	27	10	10	6
09			32.0	50.0	31.0 ~ 33.5	1.0	17.5	35	27	10	10	6
07			34.0	52.0	33.0 ~ 35.5	1.0	17.5	35	27	10	10	6
10	32A	1 1/4	38.0	56.0	37.0 ~ 39.5	1.0	17.5	35	27	10	10	6
13			40.9	58.0	39.5 ~ 41.8	1.0	17.5	35	27	10	10	6
11			42.7	61.0	41.0 ~ 44.5	1.0	17.5	35	27	10	10	6
12			44.5	62.5	44.0 ~ 46.5	1.0	17.5	35	27	10	10	6
15	40A	1 1/2	48.6	66.0	47.5 ~ 50.5	1.0	15	30	27	10	10	6
17			50.8	68.8	48.6 ~ 51.5	1.0	15	30	27	10	10	6
18	50A	2	54.0	78.6	53.0 ~ 56.0	1.0	15	30	40	18	20	8
19			57.0	81.6	56.0 ~ 59.0	1.0	15	30	40	18	20	8
20			60.5	85.0	59.0 ~ 62.0	1.0	15	30	40	18	20	8
21			63.0	87.6	62.0 ~ 65.0	1.0	15	30	40	18	20	8
26	65A	2 1/2	66.7	91.3	64.4 ~ 69.0	1.0	15	30	40	18	20	8
25			69.0	93.6	67.5 ~ 72.0	1.0	15	30	40	18	20	8
23			73.0	97.6	71.5 ~ 76.5	1.0	15	30	40	18	20	8
24			76.3	101.0	75.0 ~ 79.0	1.0	15	30	40	18	20	8
30	80A	3	79.9	103.9	77.0 ~ 83.0	1.0	15	30	60	29	33	12
27			84.0	108.0	81.0 ~ 86.0	1.0	15	30	60	29	33	12
28			89.1	113.1	86.0 ~ 92.0	1.0	15	30	60	29	33	12
32	90A	3 1/2	101.6	125.6	100.0 ~ 104.0	1.0	15	30	60	29	33	12
34	100A	4	104.0	128.0	102.0 ~ 106.0	1.0	12.5	25	60	29	33	12
37			106.3	130.3	105.0 ~ 108.5	1.0	12.5	25	60	29	33	12
35			108.0	132.0	106.0 ~ 110.0	1.0	12.5	25	60	29	33	12
38			110.0	134.0	108.5 ~ 113.5	1.0	12.5	25	60	29	33	12
36			114.3	138.3	113.0 ~ 118.0	1.0	12.5	25	60	29	33	12
Q2	125A	5	125.0	149.0	123.0 ~ 126.5	1.0	9	18	60	29	33	12
42			127.0	151.0	125.0 ~ 129.5	1.0	9	18	60	29	33	12
43			129.0	153.0	127.5 ~ 131.0	1.0	9	18	60	29	33	12
S4			130.2	154.2	128.2 ~ 132.7	1.0	9	18	60	29	33	12
39			133.0	157.0	131.0 ~ 135.5	1.0	9	18	60	29	33	12
40			139.8	163.8	138.0 ~ 142.5	1.0	9	18	60	29	33	12
41			141.3	165.3	139.5 ~ 144.0	1.0	9	18	60	29	33	12

Item No.	Pipe OD			D (mm)	Clamping Range (mm)	Thickness (mm)	Pressure (bar)		Length (mm)		Torque (Nm)	Bolt (M)
	ND	inch	actual (mm)				Working	Max.	L	I		
49	150A	6	150.0	174.0	146.8 ~ 152.5	1.0	9	18	60	29	33	12
44			154.0	178.0	151.5 ~ 156.0	1.0	9	18	60	29	33	12
45			159.0	183.0	156.0 ~ 161.0	1.0	9	18	60	29	33	12
46			165.2	189.2	164.0 ~ 168.5	1.0	9	18	60	29	33	12
47			168.3	192.3	166.0 ~ 170.5	1.0	9	18	60	29	33	12
Q6	175A	7	180.0	204.0	178.0 ~ 183.0	1.0	8	16	60	29	33	12
54	200A	8	200.0	225.0	198.0 ~ 203.5	1.5	8	16	61	29	45	12
55			204.0	229.0	202.0 ~ 206.5	1.5	8	16	61	29	45	12
51			216.3	241.3	214.0 ~ 219.0	1.5	8	16	61	29	45	12
52			219.1	244.1	216.5 ~ 222.0	1.5	8	16	61	29	45	12
58	250A	10	250.0	274.5	244.0 ~ 255.0	1.5	8	16	61	29	45	12
59			254.0	279.0	251.0 ~ 257.0	1.5	8	16	61	29	45	12
56			267.4	292.4	262.0 ~ 270.0	1.5	8	16	61	29	45	12
57			273.1	298.1	270.0 ~ 277.0	1.5	8	16	61	29	45	12
66	300A	12	304.0	329.0	301.5 ~ 309.0	1.5	6.5	13	61	29	45	12
61			318.5	343.5	316.0 ~ 323.0	1.5	6.5	13	61	29	45	12
64			323.9	348.9	322.0 ~ 329.0	1.5	6.5	13	61	29	45	12
67	350A	14	355.6	380.6	352.0 ~ 361.0	1.5	6.0	12	61	29	45	12
71	400A	16	406.4	431.4	402.0 ~ 411.0	1.5	5.5	11	61	29	45	12
74	450A	18	457.2	482.2	453.0 ~ 462.0	1.5	5.0	10	61	29	45	12
77	500A	20	508.0	533.0	504.0 ~ 513.0	1.5	4.5	9	61	29	45	12

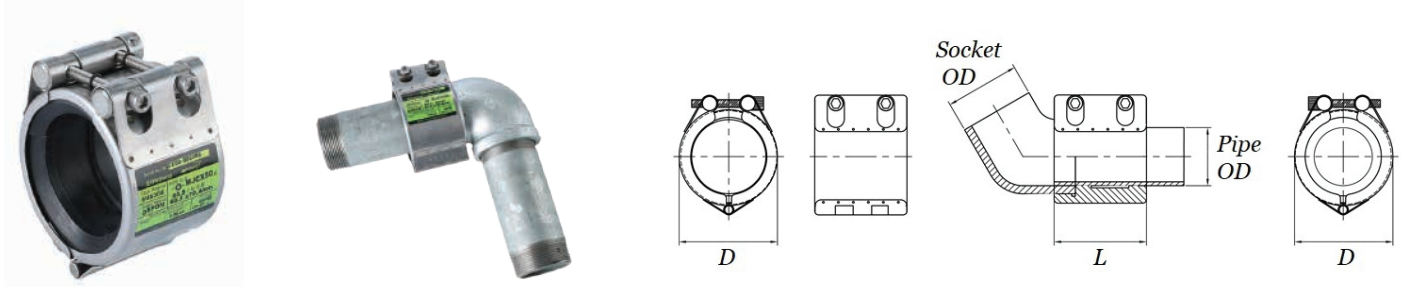
[Remarks]

D value varies depending on how much bolts are tightened.

Burst pressure ≥ working pressure x safety factor (2)

MJD (Multi-Locks type) for elbow repair over ND500 (page 22~23).

SOCKET REPAIR CLAMP



The connecting part of the socket method is half as thick as the other part of a pipe. So, it is weak against vibration or other impacts. MJCX protects the weak part and also repairs leakage on this part.

■ MJCX 20A~50A

Item No.	Pipe OD			Socket OD (mm)	D (mm)	Thickness (mm)	Pressure (bar)		L (mm)	Torque (Nm)	Bolt (M)
	ND	inch	actual (mm)				Working	Max.			
4	20A	3/4	27.2	33 ~ 36	47.9	0.8	10	20	60	10	6
7	25A	1	34.0	41 ~ 44	55.9	0.8	10	20	60	10	6
11	32A	1 1/4	42.7	51 ~ 53.5	64.6	0.8	10	20	60	15	6
15	40A	1 1/2	48.6	57 ~ 61	70.8	0.8	10	20	60	15	6
20	50A	2	60.5	70 ~ 74	84.0	0.8	10	20	60	20	6

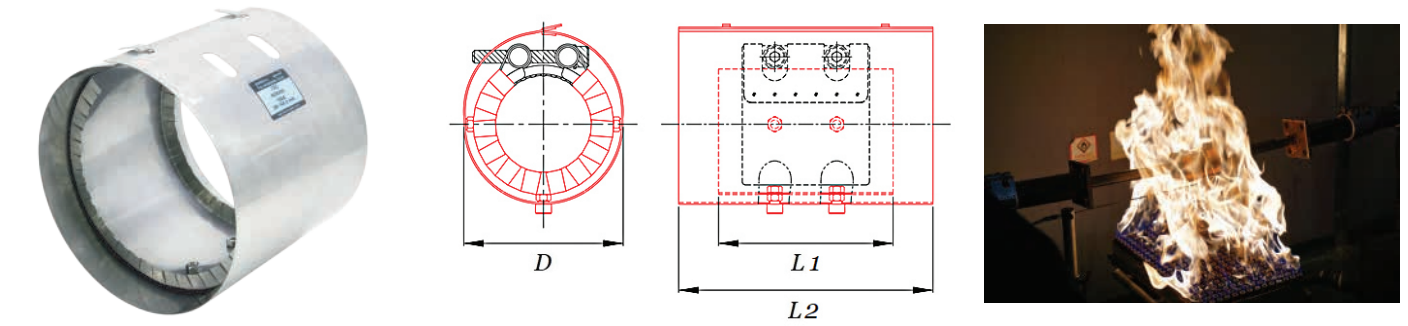
[Remarks]

D value varies depending on how much bolts are tightened.

Burst pressure ≥ working pressure x safety factor (2)

MISCELLANEOUS

FIRE RESISTANT COVER - FRC



IACS(International Association of Classification Societies) and other societies regulate that only approved fire-resistant types can be installed on specific applications (for details, refer to [Shipbuilding] on page 34). FRC is wrapped around couplings and makes them resistant to a fire of 800 ± 50°C for 30 minutes or longer. (red in the above drawing)
Applicable to MJG, MJGF

Pipe OD			D (mm)	Length (mm)	
ND	inch	actual (mm)		L1	L2
15A	1/2	21.7	57.7	77	100
20A	3/4	27.2	63.2		
25A	1	34.0	70.0		
32A	1 1/4	42.7	78.7		
40A	1 1/2	48.6	84.6		
50A	2	60.5	98.5	137	160
65A	2 1/2	76.3	114.3		
80A	3	89.1	136.1	169	200

Pipe OD			D (mm)	Length (mm)	
ND	inch	actual (mm)		L1	L2
100A	4	114.3	161.3	169	200
125A	5	139.8	186.8		
150A	6	165.2	212.2		
200A	8	216.3	272.5	262	300
250A	10	267.4	323.6		
300A	12	318.5	374.7		
350A	14	355.6	411.8		
400A	16	406.4	462.6		

ACCESSORY TYPE

Accessories such as drain valve and gauge can be installed.

- MJG-A: 50A~400A
- MJS-A: 50A~600A
- MJH-A: 50A~600A
- MJD-A: 50A~2000A



INNER STAINLESS STEEL PLATE - STRIP INSERT

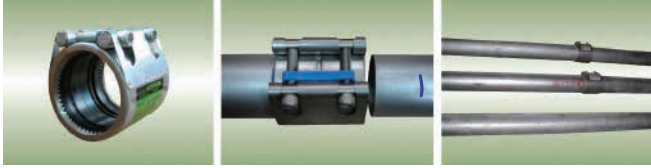
Strip Insert prevents rubber gasket from being sucked into a vacuum or suction pipe.

- Material: SUS304
- Size: 15A~600A



INSTALLATION METHOD

Pipe Connection



1. Remove burrs and contaminants on pipes.
 2. Mark the half-length of coupling on each pipe, considering the gap between pipes.
 3. Slide coupling over one pipe, up to the marking.
 4. Insert the other pipe into the opposite side of coupling.
 5. **Tighten bolts little by little & alternately, up to the torque value on label.**
- ※ Please do not rotate coupling after bolts are tightened. This may damage pipes or couplings.

Pipe Partial Replacement

※ When the damaged area is bigger than gasket's "l" value

1. Cut off the damaged area.
2. Prepare a new pipe of the same length.
3. Mark the half-length of coupling on each pipe.
4. Slide two couplings over the new pipe and place the new pipe between the existing pipes.
5. Connect the existing pipes and the new pipe in the manner of pipe connection.

Leakage Repair



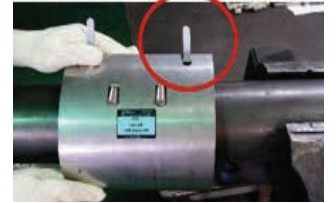
1. Place clamp at the center of the damaged area of pipeline.
 2. Mark the length of clamp on it.
 3. Cover up the damaged area with clamp, fitting to the markings.
Do not overlap gasket ends, but face them.
 4. **Tighten bolts little by little & alternately, up to the torque value on label.**
- ※ Damaged area should be smaller than gasket's "l" value.

Fire-Resistant Cover (FRC)

1. Install coupling on two pipes.
2. Wrap FRC around the installed coupling.
3. Match FRC holes with coupling bolts' end. (Fig.1)
4. Put hooks into holes. Bend hooks. (Fig.2)



<Fig. 1>



<Fig. 2>

BOLT TIGHTENING

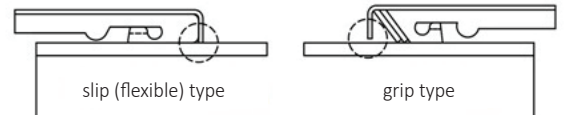
Bolts should be tightened little by little & alternately & evenly, up to the torque value specified on label. If bolts are adequately tightened, bar washer and bar nut become parallel. If over-tightened, casing or bolts can be broken. On the other hand, if the torque value is not reached, product performance, such as tightness and pull-out resistance, would be lower than its capability.

If you don't have a torque wrench,

- Grip type couplings: tighten bolts until the gap between casing edge and pipe surface becomes 1mm.
- Others: tighten bolts until casing edge touches pipe surface.

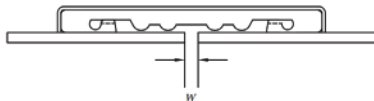
If high vibration is expected, install couplings with a gap of 1.0mm for grip types, 0.5mm for others to protect casing.

Stainless steel bolts are treated with a special coating to prevent them from getting stuck.



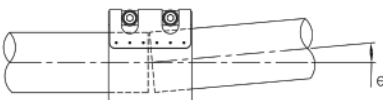
GAP BETWEEN PIPES

The gap between pipes may be 0mm when expansion joints are installed together on the pipeline. However, if not, it is recommended to have a gap as follows to cope with pipe expansion and contraction.



ND	Pipe gap (W)
15A~65A	0~8mm
80A~	0~15mm

ANGULAR DEFLECTION

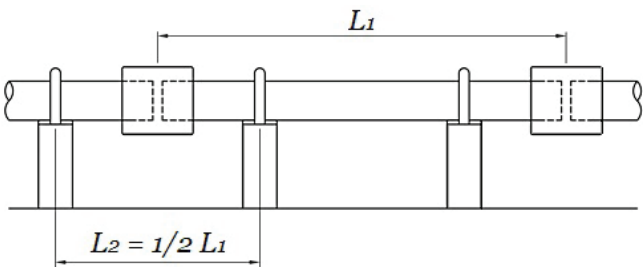


ND	Maximum angular deflection (θ)
~50A	5°
65A~175A	4°
200A~	2°

PULL-OUT RESISTANCE & PIPE ANCHORING, SUPPORTS

It is better to keep the space (L2) between supports as narrow as possible. The space may be as wide as half the length of the pipe (L1). Pipe load should be considered.

ND	15A~40A	50A~80A	100A~400A
L2	2m	3m	4m



Grip Type:

Grip type coupling is axially restrained because its double grip rings hold pipes tightly. Pipe anchoring and support are the same as what is required for the welding method, and additional anchoring is unnecessary. Please refer to [Pull-out Test] on page 32 for pull-out resistance.

Slip Type:

Slip type coupling is used for thermal expansion and contraction of pipes or under atmospheric pressure. Pipes must be properly anchored against internal pressure (e.g., U-bolts 2pcs for each pipe) to withstand the design pressure.

REUSE OF PRODUCT

Reusing products is generally not recommended. However, reuse may be acceptable under the following conditions:

Gasket: EPDM / NBR		Fluid: clean water / air
Fluid temperature	Use time	Reusability
~40℃	~ 6 months	Reusable
	6 months ~	Rubber gasket should be replaced
40℃~	(no matter)	Rubber gasket should be replaced

Do not reuse products if casing or lock part is deformed due to high pressure or excessive bolt tightening.

- ※ The torque value and working pressure in this catalog apply to standard carbon steel pipes.
- ※ Piping systems should be designed by professionals or specialists, in accordance with applicable industry standards and related regulations.

Support and Alignment

Piping in which a mechanical joint is fitted is to be adequately adjusted, aligned and supported. Supports or hangers are not to be used to force alignment of piping at the point of connection.

Pipe support

Adjoining pipes are to be suitably supported so that the joints do not carry any significant pipe weight.

Alignment

Joints are not to be used to make up for piping misalignment errors. Misalignment of a joint reduces the rated movements and can induce severe stresses into the joint material, thus causing reduced service life. Alignment is to be within tolerances specified by the joint manufacturer.

Anchoring

Joints are to be installed as close as possible to an anchor point. Where an anchoring system is not used, control rods may be installed on the joint to prevent excessive movements from occurring due to pressure thrust of the line.

Mechanical damage

Where necessary, joints are to be protected against mechanical damage.

----- Extracted from ABS MVR 4-6-2, for reference

QUALITY WARRANTY EPDM / NBR application

The warranty is valid for 18 months from the ex-factory date or 12 months from the installation date, whichever comes first. It is limited to products that are installed in accordance with the manufacturer’s installation guide and piping standards.

A replacement will be provided free of charge if leakage or any other problem occurs within the warranty period despite normal installation and use. You can also have a replacement at a cost for non-discontinued products even after the warranty period.

If a problem occurs due to any of the following reasons, service will be provided at a cost even during the warranty period :

- Natural disaster
- Product was modified by someone other than the manufacturer
- Careless and negligent installation or use
 - 1) the manufacturer’s installation guide was not followed
 - 2) a wrong model was applied
 - 3) product was installed on pipes outside of the product’s allowable range.
 - 4) inappropriate rubber gasket was used in terms of the type and temperature of the fluid
 - 5) pressure exceeded the product’s allowable pressure
- External impact or damage

Our products are covered by product liability insurance. You can receive up to USD100,000 for physical and material damages caused by accidents due to product defects, even if the product was installed in accordance with the manufacturer’s installation guide.

TIGHTNESS TEST & BURST PRESSURE TEST

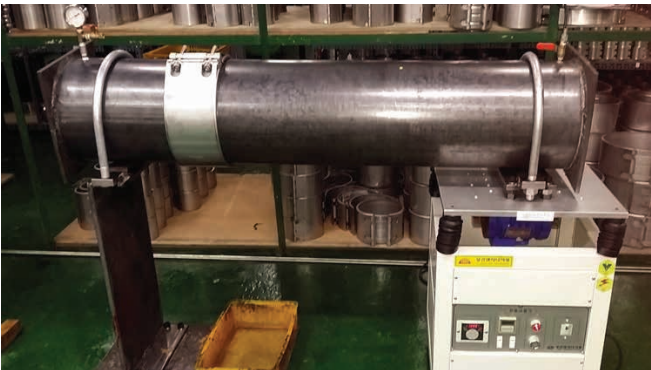
Test Method: IACS UR P2.11.5.5.1 & 4
Test Condition: tightness test = design pressure x 1.5 for 5min
burst pressure test = design pressure x 4 for 5min



VIBRATION (FATIGUE) TEST

Test Method: IACS UR P2.11.5.5.2
Test Condition:

Section	Num. of Cycles	Amplitude (mm)	Frequency (Hz)	Pressure (bar)
1	3 x 10 ⁶	±0.06	100	design pressure
2	3 x 10 ⁶	±0.50	45	design pressure
3	3 x 10 ⁶	±1.50	10	design pressure



PRESSURE PULSATION TEST

Test Method: IACS UR P2.11.5.5.3
Test Condition: 500,000 cycles of pressure change
1 cycle: 0 → design pressure x 1.5 → design pressure → 0



PULL-OUT TEST

Test Method: IACS UR P2.11.5.5.5
Test Condition: design pressure & axial load for 5min
applied axial load = $\pi/4 \times \text{pipe OD}^2 \times \text{design pressure}$



Test Result: (Unit: kN)

ND	MJG		MJGF	
	Passing	Result	Passing	Result
20A	0.9	2	-	-
65A	6.4	8	7.3	8
100A	14.4	17	16.4	20
200A	29.4	45	44.1	48
300A	55.8	65	79.7	93
400A	77.8	89	103.8	110

FIRE ENDURANCE TEST

Test Method: IACS UR P2.11.5.5.6 - ISO19921:2005/19922:2005
Test Condition:
1) flame test: 800 ± 50°C flame, 80°C circulating water at 5bar, 30min
2) pressure test: design pressure x 2 for 5min
※ The test items were installed with FRC for the flame test (refer to page 29).



VACUUM TEST

Test Method: IACS UR P2.11.5.5.7
Test Condition: 170mbar absolute for 5min



REPEATED ASSEMBLY TEST

Test Method: IACS UR P2.11.5.5.8
Test Condition: assembly 10 times, then tightness test
tightness test: deign pressure x 1.5 for 5min

RECIPROCATING TEST

(joint development product)

Test condition: reciprocating 6mm, 300,000 times - MJS, MJH 100A



BENDING TEST

(joint development product)

Test condition: bending 2°, 78,000times - MJH 100A



RUBBER PLATE ANALYSIS

EPDM

Test Method: KS M 6613

Test item		Result
Hardness(Hs)		63
Tensile test	elongation at 686N/cm² load(%)	220
	tensile strength(N/cm²)	1210
	elongation(%)	380
Tensile set(%)		5
Heat aging test (70±1℃, 96hours)	change in tensile strength(%)	0.5
	change in elongation(%)	0.4
	change in hardness(Hs)	0
Compression set (70±1℃, 22hours)(%)		13

NBR

Test Method: KS M 6518

Test item		Result
Hardness(Hs)		60
Tensile strength(MPa)		13.2
Elongation(%)		430
Heat aging test (80±1℃, 96hours)	change in tensile strength(%)	5.8
	change in elongation(%)	1.0
	change in hardness(Hs)	1
Compression set (80±1℃, 22hours)(%)		11
Immersion test (No.3 oil, 80±1℃, 96hours)	change in tensile strength(%)	5.9
	change in elongation(%)	2.6
	change in hardness(Hs)	-1
	change in volume(%)	-1.0

SILICONE

Test Method: KS M 6518

Test item		Result
Hardness(Hs)		60
Tensile strength(MPa)		8.1
Elongation(%)		370
Heat aging test (150±2℃, 96hours)	change in tensile strength(%)	-2.3
	change in elongation(%)	-9.8
	change in hardness(Hs)	2
Compression set (150±2℃, 22hours)(%)		16

FKM (Viton)

Test Method: KS M 6518

Test item		Result
Hardness(Hs)		73
Tensile strength(MPa)		11.2
Elongation(%)		210
Heat aging test (230±2℃, 24hours)	change in tensile strength(%)	3.6
	change in elongation(%)	-23.5
	change in hardness(Hs)	2
Compression set (175±2℃, 22hours)(%)		22

INDUSTRY & PIPELINE (examples)

- **General Industry** - chemical, petrochemical, steel mill, cement, mining, paper, pharmaceuticals, semiconductor, fiber & textile, food & beverage, etc.

Raw material transfer line, cooling water line, vacuum line, plumbing system, ventilation system, exhaust system, dust collector, cleaning equipment, sludge line, sewage & wastewater line, sprinkler, steam line, conduit pipe, fuel line, material storage tank

- **Water & Environment**

- Various kinds of pipeline at purification plant, sewage treatment plant, seawater desalination plant, pumping station
- Water and sewage pipeline (incl. underground piping)

- **Oil & Gas**

Oil & gas distribution line

- **Civil Engineering & Construction**

Plumbing system, heating/ ventilating/ air-conditioning system, fuel line, fire fighting line, rainwater pipe, district heating system, agricultural water line, industrial water line, conduit pipe

- **Power**

Circulating water system, cooling water system, sewage & wastewater line, atmospheric gas line, dust collector

- **Machinery & Equipment**

Engine, fire truck, drinking fountain, dust collector, train, air compressor, press machine, SCR system, UF membrane, other machine and equipment

- **Maintenance of pipeline**

- **Shipbuilding** (according to IACS rule)

Flammable fluids (flash point $\leq 60^{\circ}\text{C}$)

- Cargo oil lines*
- Crude oil washing lines*
- Vent lines*

Inert gas

- Water seal effluent lines*
- Scrubber effluent lines*
- Main lines*
- Distributions lines*

Flammable fluids (flash point $> 60^{\circ}\text{C}$)

- Cargo oil lines*
- Fuel oil lines*
- Lubricating oil lines*
- Hydraulic oil*
- Thermal oil*

Sea Water

- Bilge lines*
- Permanent water filled fire extinguishing systems* (e.g. fire main, sprinkler systems)
- Non-permanent water filled fire extinguishing systems* (e.g. foam, drencher systems and fire main)
- Ballast system*
- Cooling water system*
- Tank cleaning services
- Non-essential systems

Fresh water

- Cooling water system*
- Condensate return*
- Non-essential system

Sanitary / Drains / Scuppers

- Deck drains (internal)
- Sanitary drains

Sounding / Vent

- Water tanks / Dry spaces
- Oil tanks (flash point $> 60^{\circ}\text{C}$)

Miscellaneous

- Service air (non-essential)
- Brine
- Steam

* : FRC is required (page 29)

PIPE MATERIAL

Steel, stainless steel, cast iron, ductile iron, copper, concrete, Cu-Ni, aluminum, PVC, PPR, PE, GRE, GRP, etc.

* Pipes of different materials can be connected by coupling as long as they have the same outside diameter (within coupling range).

e.g., steel pipe + PVC pipe

INSTALLATION EXAMPLES - SHIPBUILDING



MJS NBR + strip insert 335mm, etc.
medium speed propulsion engines & marine genset. Korea



MJS NBR + strip insert 335mm, etc.
medium speed propulsion engines & marine genset. Korea



MJG EPDM 100A. engine room.
Australia



MJH EPDM 250A.



MJG NBR 40A. engine room. Taiwan



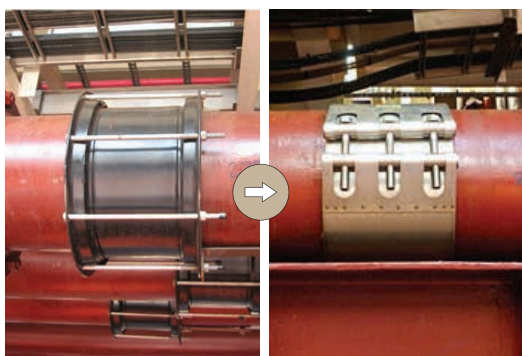
MJG NBR 40A. Taiwan



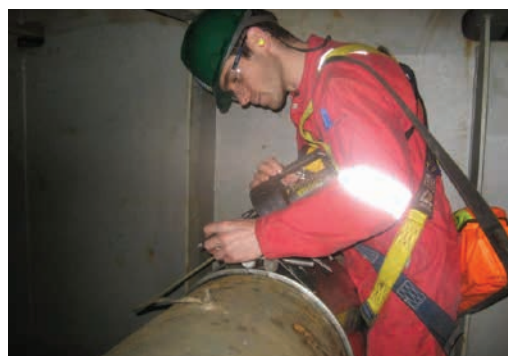
MJGL EPDM 40A. water supply line.
PPR pipe. Korea



MJS EPDM 100A. PVC pipe + steel pipe. Korea



MJL HNBR 300A. inert gas line at FPSO deck header.
replacement of dresser coupling. UK

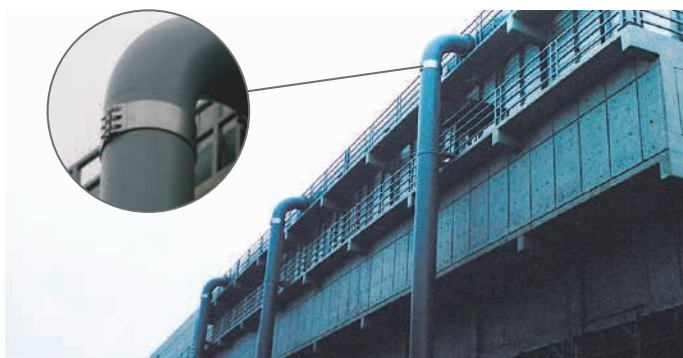


MJDL 400A. ballast system. Netherlands



MJG EPDM 100A.
sprinkler line for deck wash.
Netherlands

INSTALLATION EXAMPLES - PIPES CONNECTION



MJDL EPDM 600A. HVAC line. Incheon International Airport. Korea



MJGF EPDM 50A. fire protection system. Japan



MJS EPDM 50.8mm
material feeding line of injection molding system.
Poland



MGLP EPDM 50A, 80A.
latex and coagulant conveying line. UPVC pipe.
Malaysia



MJG. silo system.



MJS EPDM 200A. pulp conveying line.
PVC pipe. couplings used for pipe connection
for pipes to be cleaned regularly. Korea



MJG EPDM 152.4mm.
air line of dedusting system. Korea



MJS EPDM + strip insert 80A~125A.
wheat flour conveying system. Korea



MGLP EPDM 100A.
rainwater drainage pipe under overpass. Japan



MJGF EPDM 100A.
pump up drain pipe. subway station. Japan

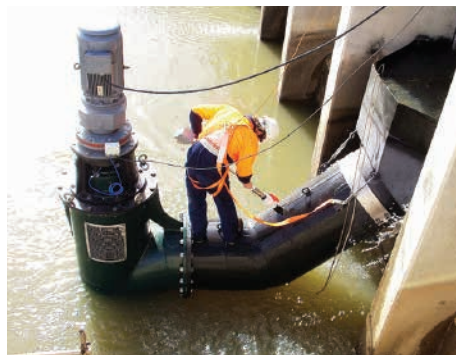


MJGF EPDM 100A.
drain pipe. subway station. Japan

INSTALLATION EXAMPLES - PIPES CONNECTION



MJL 400A. pressure test on fiberglass pipe @29.6kg/cm³. Korea



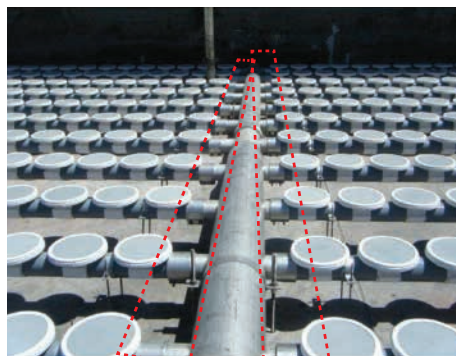
MJS EPDM 600A. hydroelectric plant. Australia



MJD-A EPDM 100mm. pressure gauge installed on PVC pipe. water supply line at power plant. Thailand



MJG EPDM 40A, 65A. sprinkler. PE pipe. Korea



MJS EPDM 80A~300A. aeration tank. USA



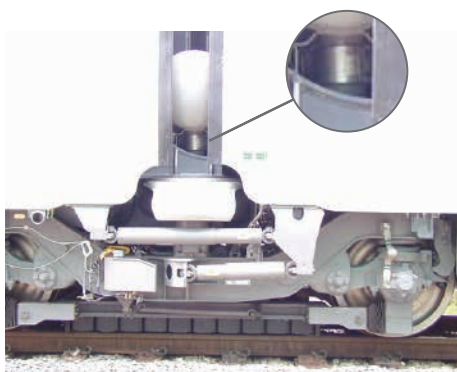
MJFL FKM 3,615mm. incinerator. for supplementation of weld. Korea



MJDL EPDM + strip insert 507mm. ash slurry line. 1km heavy weight fiberglass pipe of a coal fired power station. Australia



MJS EPDM 400A. mineral conveying line. Australia



MJG EPDM 125A. between carriages of express train. Korea

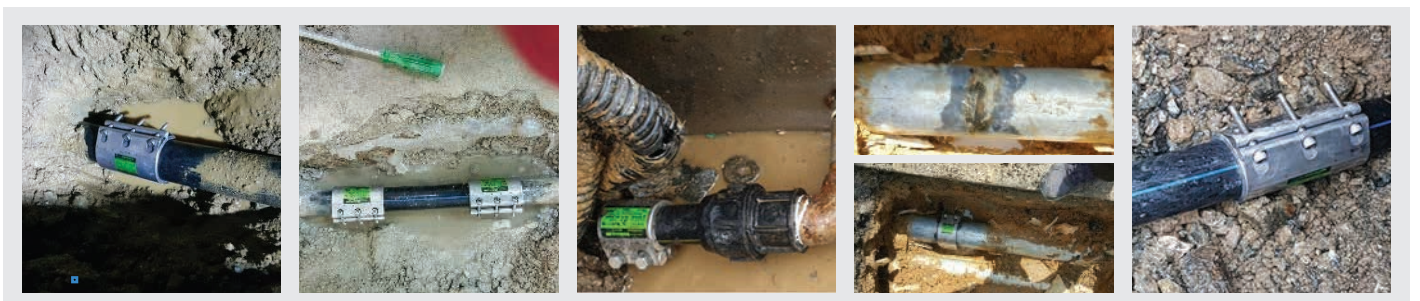


MJG EPDM 65A. dust collector. Korea

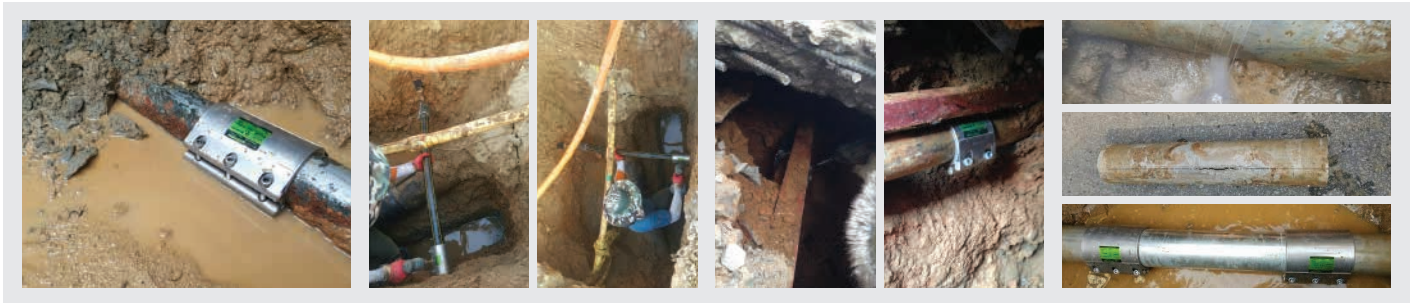


MJGL Silicone 40A. dust collector. Pakistan

INSTALLATION EXAMPLES - LEAKAGE REPAIR



INSTALLATION EXAMPLES - LEAKAGE REPAIR



Item No.	Pipe Outside Diameter			Coupling / Clamping Range (mm)			Max. WP (bar)		Product Length (mm)	
	ND	inch	actual OD (mm)	MJG / MJGL / MGLP MJSG / MJSL / MJET	MJS / MJL / MJR / MJRL MJH / MJHL / MJHT	MJD / MJDL / MJER	ship	general industry	standard	long
U2	13A-1		15.8	-	MJH: 14.0 ~ 16.5	14.0 ~ 17.0	16	32	60 (MJER:27)	100
01	15A-1	1/2	21.3 21.7 21.8	21.2 ~ 22.0	21.0 ~ 22.0 / MJH: ~23.0	21.0 ~ 23.0				
02	15A-2		20.0	19.5 ~ 20.5	19.5 ~ 20.5	19.5 ~ 21.3				
03	15A-3		22.2	21.2 ~ 22.5	21.2 ~ 22.7 / MJH: (15A-1)	(15A-1)				
04	20A-1	3/4	26.7 26.9 27.2	26.7 ~ 27.7	26.0 ~ 28.0	26.0 ~ 29.0				
05	20A-2		25.0	24.5 ~ 25.5	24.0 ~ 26.0	24.0 ~ 26.5				
06	20A-3		28.2	27.5 ~ 29.0	26.4 ~ 29.0	26.4 ~ 29.5				
07	25A-1	1	33.4 33.7 34.0	33.0 ~ 34.6	33.0 ~ 35.0	33.0 ~ 35.5				
08	25A-2		30.0	29.5 ~ 30.5	29.0 ~ 31.0	29.0 ~ 31.5				
09	25A-3		32.0	31.5 ~ 32.5	31.0 ~ 33.0	31.0 ~ 33.5				
N9	25A-4		35.0	34.5 ~ 35.5	34.0 ~ 36.0	(25A-1)				
10	32A-1		38.0	37.5 ~ 38.5	37.0 ~ 39.0	37.0 ~ 39.5				
11	32A-2	1 1/4	42.2 42.4 42.7	41.9 ~ 43.0	42.0 ~ 44.0	41.0 ~ 44.5				
12	32A-3		44.5	44.0 ~ 45.0	44.0 ~ 46.0	44.0 ~ 46.5				
13	32A-4		40.0 40.9 41.3	39.5 ~ 41.5	39.5 ~ 41.5	39.5 ~ 41.8				
15	40A-1	1 1/2	48.3 48.6	47.8 ~ 49.0	47.5 ~ 49.5	47.5 ~ 50.5				
17	40A-3		50.0 50.8	49.5 ~ 51.5	49.2 ~ 51.5	48.6 ~ 51.5				
18	50A-1		54.0	53.4 ~ 54.6	53.0 ~ 55.0	53.0 ~ 56.0				
19	50A-2		57.0	56.4 ~ 57.6	56.0 ~ 58.0	56.0 ~ 59.0				
20	50A-3	2	60.3 60.5	59.0 ~ 61.5	59.0 ~ 61.5	59.0 ~ 62.0				
21	50A-4		63.0	62.4 ~ 63.6	62.0 ~ 64.0	62.0 ~ 65.0				
23	65A-1		73.0	71.5 ~ 74.1	72.5 ~ 75.5	71.5 ~ 76.5				
24	65A-2	2 1/2	76.1 76.3	75.0 ~ 77.2	75.0 ~ 78.0	75.0 ~ 79.0				
25	65A-3		69.0	68.0 ~ 70.1	68.5 ~ 71.0	67.5 ~ 72.0				
26	65A-4		66.7	65.2 ~ 67.3	65.4 ~ 68.3	64.4 ~ 69.0				
27	80A-1		84.0	83.0 ~ 84.9	82.5 ~ 85.5	81.0 ~ 86.0				
28	80A-2	3	88.9 89.1	87.8 ~ 91.0	88.0 ~ 91.0	86.0 ~ 92.0				
30	80A-4		79.9	78.8 ~ 80.8	78.8 ~ 82.0	77.0 ~ 83.0				
32	90A-1	3 1/2	101.6	100.4 ~ 102.6	100.0 ~ 103.0	100.0 ~ 104.0				
34	100A-1		104.0	103.0 ~ 104.8	102.0 ~ 105.0	102.0 ~ 106.0				
35	100A-2		108.0	106.5 ~ 108.5	106.0 ~ 109.0	106.0 ~ 110.0				
36	100A-3	4	114.3	113.2 ~ 115.4	113.0 ~ 116.0	113.0 ~ 118.0				
37	100A-4		106.3	105.0 ~ 107.4	105.0 ~ 107.5	105.0 ~ 108.5				
38	100A-5		110.0	108.5 ~ 111.0	108.5 ~ 111.5	108.5 ~ 113.5				
39	125A-1		133.0	131.6 ~ 134.4	131.0 ~ 135.0	131.0 ~ 135.5				
40	125A-2	5	139.7 139.8	137.7 ~ 140.9	138.0 ~ 142.0	138.0 ~ 142.5				
41	125A-3		141.1 141.3	139.7 ~ 142.5	139.5 ~ 143.5	139.5 ~ 144.0				
42	125A-4		127.0	125.6 ~ 128.4	125.0 ~ 129.0	125.0 ~ 129.5				
43	125A-5		129.0	127.5 ~ 130.0	127.5 ~ 130.0	127.5 ~ 131.0				
Q2	125A-9		125.0	123.0 ~ 126.0	123.0 ~ 126.0	123.0 ~ 126.5				
S4	125A-12		130.2	128.8 ~ 131.6	129.0 ~ 131.0	128.2 ~ 132.7				
44	150A-1		154.0	151.5 ~ 155.0	151.5 ~ 155.5	151.5 ~ 156.0				
45	150A-2		159.0	156.5 ~ 160.0	156.0 ~ 160.0	156.0 ~ 161.0				
46	150A-3	6	165.2	163.3 ~ 166.7	164.0 ~ 167.0	164.0 ~ 168.5				
47	150A-4		168.3	166.6 ~ 170.0	166.0 ~ 170.0	166.0 ~ 170.5				
49	150A-6		150.0	147.5 ~ 151.0	1 8.0 ~ 152.0	146.8 ~ 152.5				
Q6	175A-1		180.0	178.0 ~ 182.0	178.0 ~ 182.0	178.0 ~ 183.0				
51	200A-1	8	216.3	214.5 ~ 218.3	214.0 ~ 218.5	214.0 ~ 219.0				
52	200A-2		219.1	217.0 ~ 221.0	216.5 ~ 221.5	216.5 ~ 222.0				
54	200A-4		200.0	198.2 ~ 201.5	198.0 ~ 203.0	198.0 ~ 203.5				
55	200A-5		203.0 204.0	202.7 ~ 206.7	202.0 ~ 206.0	202.0 ~ 206.5				
56	250A-1	10	267.0 267.4	264.8 ~ 270.0	262.0 ~ 269.0	262.0 ~ 270.0				
57	250A-2		273.1	270.4 ~ 275.6	270.0 ~ 276.0	270.0 ~ 277.0				
58	250A-3		250.0	247.4 ~ 252.6	246.0 ~ 253.0	244.0 ~ 255.0				
59	250A-4		252.0 254.0	251.4 ~ 256.6	251.0 ~ 257.0	251.0 ~ 257.0				
61	300A-1	12	318.5	316.0 ~ 322.0	316.0 ~ 322.5	316.0 ~ 323.0				
64	300A-2		323.9	321.0 ~ 327.4	322.0 ~ 328.0	322.0 ~ 329.0				
66	300A-6		304.0	301.5 ~ 306.6	301.5 ~ 308.0	301.5 ~ 309.0				
67	350A-1	14	355.6	352.0 ~ 360.0	352.0 ~ 359.5	352.0 ~ 361.0				
71	400A-1	16	406.4	-	402.0 ~ 410.0	402.0 ~ 411.0				
74	450A-1	18	457.2		453.0 ~ 460.0	453.0 ~ 462.0				
77	500A-1	20	508.0		504.0 ~ 512.0	504.0 ~ 513.0				
80	550A-1	22	558.8		555.0 ~ 563.0	554.0 ~ 564.0				
83	600A-1	24	609.6		605.0 ~ 614.0	605.0 ~ 615.0				
							6	12		
							5	10		
							4.6	9.2		
						4.2	8.4			

※ available up to 4000A

[Remarks]

- * Burst pressure ≥ working pressure for ship x safety factor (4)
Burst pressure ≥ working pressure for industry x safety factor (2)
- * The working pressure on this catalog is for standard carbon steel pipes.
- * The sizes highlighted in bold are JWC standards.
- * There are some more sizes available.
- * It is not recommended to use couplings for food ingredient conveying lines where those fluids can get jammed in rubber gasket and rotted.

※ Please check pipe OD in millimeter, pressure, fluid type & temperature, etc.

how to order	for example
model, pipe material and OD, gasket and other parts material, quantity, application information, others	MJG 100A(114.3mm) SUS304 EPDM - 350pcs steel pipe, potable water, 20℃, 10bar, max 15bar



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(Updated in June 2024)